$\mathrm{H}_{2} \mathrm{O} / \mathrm{CH}_{3} \mathrm{OH}$ as eluant at 5 mL per $\min (3.4 \mathrm{Kpsi})$. A mixture ( 6.4 mg ) of 5 and 6 eluted as the major peak at 6.6 min , and a mixture ( 5.5 mg ) of 7 and 8 eluted as a peak at about 10 min . Separation of 4 and 5 was carried out on the same Magnum 9 column (above), eluting with $0.1 \% \mathrm{TFA} / 35 \% \mathrm{H}_{2} \mathrm{O} / \mathrm{CH}_{3} \mathrm{OH}$ at 5 mL per $\mathrm{min}(3.3 \mathrm{Kpsi})$. Compound $5(1.9 \mathrm{mg})$ eluted at about 32 min and $6(2.8 \mathrm{mg})$ eluted at about 36 min . Separation of 7 and 8 was carried out on a Magnum 9 column, eluting with $0.1 \%$ TFA/ $20 \% \mathrm{H}_{2} \mathrm{O} / \mathrm{CH}_{3} \mathrm{OH}$ at 5 mL per $\min (3.7 \mathrm{Kpsi})$. Compound 7 eluted at 33 min and 8 eluted at 37 min .

Compound 5: IR ( $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ film) $3600-3100(\mathrm{OH}), 3200-2300$ (hydrogen-bonded OH ), $1616 \mathrm{~cm}^{-1}$ (hydrogen-bonded carbonyl); $\mathrm{UV}(\mathrm{MeOH}) \lambda_{\max }(\epsilon) 274$ (48754), 340 nm (5724); calcd for $\mathrm{C}_{18^{-}}$ $\mathrm{H}_{24} \mathrm{O}_{6} 336.1572$, found $\mathrm{M}^{+} m / z 336.1567$; MS fragments, see Table I; ${ }^{1} \mathrm{H}$ NMR, see Table V, ${ }^{13} \mathrm{C}$ NMR, see Table II.

Compound 6: IR ( $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ film) $3600-3100(\mathrm{OH}), 3200-2300$ (hydrogen-bonded OH), $1615 \mathrm{~cm}^{-1}$ (hydrogen-bonded carbonyl); $\mathrm{UV}(\mathrm{MeOH}) \lambda_{\max }(\epsilon) 274$ (28889), 338 nm (2660); calcd for $\mathrm{C}_{18^{-}}$ $\mathrm{H}_{24} \mathrm{O}_{6} 336.1572$, found $\mathrm{M}^{+} m / z 336.1564$; MS fragments, see Table I; ${ }^{1} \mathrm{H}$ NMR, see Table V, ${ }^{13} \mathrm{C}$ NMR, see Table II.

Compound 7: IR ( $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ film) $3600-3100(\mathrm{OH}), 3300-2400$ (hydrogen-bonded OH ), $1634 \mathrm{~cm}^{-1}$ (hydrogen-bonded carbonyl); $\mathrm{UV}(\mathrm{MeOH}) \lambda_{\text {max }}(\epsilon) 272$ (28860), 341 nm (2962); calcd for $\mathrm{C}_{18}{ }^{-}$ $\mathrm{H}_{21} \mathrm{O}_{5}$ 318.1467, found $\mathrm{M}^{+} m / z 318.1464$; MS fragments, see Table I; ${ }^{1} \mathrm{H}$ NMR, see Table VI, ${ }^{13} \mathrm{C}$ NMR, see Table II.

Compound 8: IR ( $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ film) $3600-3100(\mathrm{OH}), 1631 \mathrm{~cm}^{-1}$ (hydrogen-bonded carbonyl); UV (MeOH) $\lambda_{\max }(\epsilon) 272$ (10089), 335 nm (2146); calcd for $\mathrm{C}_{18} \mathrm{H}_{22} \mathrm{O}_{5} 318.1467$, found $\mathrm{M}^{+} m / z$ 318.1455; MS fragments, see Table I; ${ }^{1} \mathrm{H}$ NMR, see Table VI.

Acetylation of 2 and 3 . A $15-\mathrm{mg}$ mixture of 2 and 3 was dissolved in 2 mL of $\mathrm{Ac}_{2} \mathrm{O}$ (Supelco, freshly opened ampule) and stirred at $110^{\circ} \mathrm{C}$ under $\mathrm{N}_{2}$ atmosphere for 24 h . The reaction mixture was concentrated under reduced pressure, stirred for 1 h at room temperature with aqueous $\mathrm{Na}_{2} \mathrm{CO}_{3}(4 \mathrm{~mL}, 10 \% \mathrm{w} / \mathrm{v})$, and then extracted with $\mathrm{Et}_{2} \mathrm{O}(3 \times 4 \mathrm{~mL})$. The $\mathrm{Et}_{2} \mathrm{O}$ layer was washed with $\mathrm{H}_{2} \mathrm{O}(4 \mathrm{~mL})$, combined, dried over $\mathrm{MgSO}_{4}$, filtered, and concentrated under reduced pressure to give 15 mg of a mixture of acetylated product. The mixture was separated by HPLC, using multiple injections of about 2 mg each on a Merck Lichrosorb column ( $7 \mu \mathrm{~m}, 10 \mathrm{~mm} \times 250 \mathrm{~mm}$ ) and elution with $0.2 \% \mathrm{H}_{2} \mathrm{O} / 1 \% \mathrm{CH}_{3} \mathrm{OH} / \mathrm{CH}_{2} \mathrm{Cl}_{2}$ at $3 \mathrm{~mL} / \mathrm{min}$ (Consta Metric III Pump), monitored at 325 nm . Chromatography yielded major peaks at $7.0 \mathrm{~min}(9.2 \mathrm{mg}), 15.9 \mathrm{~min}(3 \mathrm{mg})$, and $18.5 \mathrm{~min}(2.5 \mathrm{mg})$.

The major peak at 7.0 min was identified as the triacetylated product of compounds 2 and 3 on the basis of the following spectroscopic data: MS $m / z 462\left(\mathrm{M}^{+}\right), 420\left(\mathrm{M}-\mathrm{CH}_{2} \mathrm{CO}\right), 360$ $\left(420-\mathrm{CH}_{3} \mathrm{CO}_{2} \mathrm{H}\right), 318\left(360-\mathrm{CH}_{2} \mathrm{CO}\right), 303\left(318-\mathrm{CH}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR $0.94\left(\mathrm{~d}, 6 \mathrm{H},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 1.55\left(\mathrm{bs}, 6 \mathrm{H},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{COAc}\right), 1.98,2.26$,
2.28 (s, $9 \mathrm{H}, \mathrm{OAc}$ ), 2.55 ( $\mathrm{s}, 3 \mathrm{H}, \mathrm{CH}_{3} \mathrm{CO}$ ), $2.57,2.78$ (dd, $2 \mathrm{H}, J$ $=6.7 \mathrm{~Hz}, \mathrm{H}_{15 \mathrm{a}}, \mathrm{H}_{15 \mathrm{~b}}$ ), 3.08 ( $\mathrm{ABX}, 2 \mathrm{H}, \mathrm{H}_{7 \mathrm{a}}, \mathrm{H}_{7 \mathrm{~b}} J=9.0,14.5 \mathrm{~Hz}$ ), $5.12 \mathrm{ppm}(\mathrm{t}, 1 \mathrm{H}, J=8.0 \mathrm{~Hz}, \mathrm{H}-8) ; \mathrm{IR}\left(\mathrm{CH}_{2} \mathrm{Cl}_{2}\right.$ film $), 1777$ (carbonyl aryl ester), 1738 (carbonyl aliphatic ester), $1695 \mathrm{~cm}^{-1}$ (aryl ketone); UV (MeOH) $\lambda_{\text {max }}$ ( $\epsilon$ ) 241 (15819), 307 nm (3935).

The peak at 15.7 min was identified as the diacetylated phenolic product of compounds 2 and 3 on the basis of the following spectroscopic data: $m / z 420\left(\mathrm{M}^{+}\right){ }^{1} \mathrm{H}$ NMR 0.95 (d, 6 H , $\left.\left(\mathrm{CH}_{3}\right)_{2} \mathrm{CH}\right), 1.25,1.36\left(\mathrm{~s}, 6 \mathrm{H},\left(\mathrm{CH}_{3}\right)_{2} \mathrm{COH}\right), 2.24(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H}-16)$, $2.28,2.25$, (s, $6 \mathrm{H}, 0 \mathrm{Ac}$ ), $2.40,2.78$ (dd, $2 \mathrm{H}, \mathrm{H}_{15 \mathrm{~s}}, \mathrm{H}_{15 \mathrm{~b}}$ ), 2.41 (s, $3 \mathrm{H}, \mathrm{CH}_{3} \mathrm{CO}$ ), $3.08\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H}_{7 \mathrm{a}}, \mathrm{H} 7 \mathrm{~b}\right), 4.80 \mathrm{ppm}(\mathrm{t}, 1 \mathrm{H}, J=9.3$ $\mathrm{Hz}, \mathrm{H}-8$ ); IR ( $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ film), 1775 (carbonyl aryl ester), $1692 \mathrm{~cm}^{-1}$ (carbonyl aryl ketone); UV (MeOH) $\lambda_{\text {max }}$ ( $\epsilon$ ) 241 (11849), 305 nm (2718).

The peak at 18.5 min was identified as the diacetylated phenolic product of compounds 2 and 3 . The MS, ${ }^{1} \mathrm{H}$ NMR, IR, and UV data were similar to those for the peak at 15.7 min .

Single-Crystal X-ray Diffraction Analysis of Compound 2. Single-crystal X-ray diffraction analysis of 2 was carried out from three-dimensional intensity data collected on an EnrafNonius CAD-4 diffractometer [ $\lambda(\mathrm{Mo} \mathrm{K} \alpha$ ) $=0.71073 \AA$ ] equipped with a graphite monochromator. Data were collected by a variable speed $2 \theta$ scan technique at 248 K . A total of 5583 data ( $\pm h,+k$, $+l$ ) were collected ( $2 \theta \leq 60^{\circ}$ ), of which 3623 were considered observed ( $\mathrm{I} \geq 3 \sigma(I)$ ) after correction for Lorentz and polarization effects and after averaging symmetry equivalent reflections ( $R_{\text {int }}$ $=0.013$ ). The molecule crystallizes as a hydrate from $\mathrm{CH}_{3} \mathrm{OH}$. Crystal data: triclinic, $P 1, Z=2, a=9.852$ (2), $b=11.563$ (2), and $c=8.931$ (2) $\AA, \alpha=107.51(2)^{\circ}, \beta=110.54(2)^{\circ}, \gamma=73.36$ (2). The structure was solved by direct methods. Non-hydrogen atoms were refined with anisotropic vibrational parameters; all hydrogens were located from difference Fourier syntheses and were refined with isotropic temperature factors. Full matrix least-squares refinement (on $F$ ) converged to values of the standard crystallographic residuals, $R=0.043$ and $R_{\mathrm{w}}=0.055$. An extinction coefficient refined to 1.24 (1) $\times 10^{-6}$. The final difference Fourier map was featureless. Additional data have been deposited as supplementary material.

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Supplementary Material Available: Tables of fractional coordinates, thermal parameters, and interatomic distances and angles for compound 2 (3 pages). Ordering information is given on any current masthead page.

# Formal Total Synthesis of $1 \beta$-Methylcarbapenem via a Novel Route to Deoxyamino Sugars ${ }^{\dagger, \dagger}$ 

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Electrophilic amination of keto sugars provides an easy route to deoxyamino sugars. The usefulness of this procedure is demonstrated by the synthesis of lactone $\mathbf{5 d}$, a key intermediate for $1 \beta$-methylcarbapenem.

In carbohydrate transformations involving discrete electrophilic and nucleophilic partners, the sugar moiety usually functions in the former capacity. ${ }^{1}$ However, nucleophilic displacements on sugar residues are compara-

[^0]tively difficult, owing to the inductive effect of the neighboring oxygen(s). This is exemplified in the preparation of deoxyamino sugars where the classical strategy involves displacement of a sulfonate ester with azide ion

[^1]
(Scheme I, eq a), the conditions for which are much more demanding than for simple alkyl sulfonates. ${ }^{2}$ A strategy for avoiding this problem employs an electrophile-induced cyclization, $1 \rightarrow 2$ (eq b), the advantages of which have been amply demonstrated in our laboratory ${ }^{3}$ and elsewhere. ${ }^{4}$

The role of the sugar moiety as a nucleophile (eq c) presents an intriguing, unexplored alternative to syntheses of modified sugars, particularly in view of the ready availability of suitable ketonic substrates. ${ }^{5}$

The foregoing concerns were brought into focus during attempts to develop a synthesis of lactone 5a, a key intermediate for $1 \beta$-methylcarbapenem, 3a. ${ }^{6}$ The biological importance of this compound and of its analogue, thienamycin $3 \mathbf{b}$, has been well documented. ${ }^{6,7}$ The seminal work of Merck scientists has demonstrated that "Melillo lactone" $\mathbf{5 b}$ is a key intermediate for the synthesis of $\mathbf{3 b} .^{8}$ Accordingly, the methyl analogue 5a, a demonstrated intermediate ${ }^{6,9}$ for $1 \beta$-methylcarbapenem, 3a, became our synthetic objective (Scheme II).

Lactone 5a has equatorial substituents at C2, C3, and C 4 , and there is ample precedent for creating the first two by means of $\beta$-face hydrogenation of an exocyclic methylene group, ${ }^{10}$ and by $\mathrm{S}_{\mathrm{N}} 2$ displacement of a C 3 axial sulfonate, ${ }^{1 d, 11}$ respectively. By contrast, the C 4 carboxyl group can be problematic, although earlier carbohydrate-based syntheses of Melillo lactone 5a have developed multistep strategies for dealing with this stereocenter. ${ }^{12}$
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In this paper, we report our studies related to compound $5 \mathbf{5 a}$ during which novel strategies for installing deoxyamino substituents via electrophilic amination, and axial or equatorial C4 carboxyl synthons were developed.

The $\alpha$-enone 8 seemed a promising precursor for lactone 5 , since it makes provisions for substitution at $\mathrm{C} 2, \mathrm{C} 3$, and C4. The attractiveness of this concept was enhanced by an updated version of the original synthesis, ${ }^{13}$ which makes enone 8 available from methyl- $\alpha$-D-glucopyranoside 6 in four steps (Scheme III, eq a). However, for certain transformations (vide infra), the tert-butyl glycoside 8 c was preferred, and its synthesis from the readily prepared enol acetate 9 was carried out as shown in Scheme III, eq b. Thus, the Ferrier rearrangement ${ }^{14}$ afforded the glycosidated enol ester 10 in $87 \%$ yield. Prodigious experimentation showed that the optimum conditions for unmasking the $\alpha$-enone involved treatment with triethylamine in ethylene glycol. This solvent offered the best compromise for dissolving the precursor and the resulting ketonic alcohol 8 b.

Our earlier studies on copper(I)-catalyzed additions ${ }^{15}$ to 8a suggested the retrosynthetic approach shown in Scheme IV as a means of tackling the C4 carboxyl synthon via the epimerization, $12 \rightarrow 13$. However, a fortuitous observation, made during our studies on the addition of hydroxymethyl radicals to $\alpha$-enones, ${ }^{16-18}$ suggested a much simpler strategy. Thus, reaction of 8 c with ${ }^{\circ} \mathrm{CH}_{2} \mathrm{OH}$ gave the equatorial adduct 14 a as the principal product

The difference in the stereochemical course of coppermediated and radical additions to 8 is intriguing. Formation of 11 was expected, since cuprates usually promote axial addition. The mechanism of cuprate additions continues to be elusive, ${ }^{19,20}$ but recently, Corey and Boaz advocated d orbital overlap with $\psi_{3}{ }^{*}$ of the enone, ${ }^{21}$ as depicted in 16, as a prelude to delivery of the alkyl substituent. Such complexation would be favored from the $\beta$ face, since maximum overlap would be maintained as the system relaxes to the product 11 .
In the case of radical additions, where prior complexation is not a factor, the most favorable steric approach is from the $\alpha$ face, since the trajectory for $\beta$ face addition lies across the ring.

Our recent work ${ }^{16}$ has shown that the stereoselectivity of these radical additions is very sensitive to substitution at the $\gamma$-carbon. Thus, in 17a, addition is entirely $\beta$ face. With 17 b , it is $50: 50$, whereas with 17 c it is mainly $\alpha$ face. In view of the last result, addition to 8 c can be expected to be predominantly anti to the $\gamma$-substituent (i.e., $\mathrm{CH}_{2} \mathrm{OTBs}$ )-as was indeed observed with the preponderant formation of 14a.

With 14 in hand, a classical strategy for the C3 amino group (Scheme V) envisaged $\mathrm{S}_{\mathrm{N}} 2$ displacement $(19 \rightarrow 20)$ with azide ion. ${ }^{11}$ However, provisions for such an operation

[^2]

(a)



10
would clearly demand several steps. By contrast, electrophilic amination should involve a single step ( $14 \rightarrow 21$ ), equatorial orientation being expected on the basis of thermodynamic control.

Of the several electrophilic amination protocols examined, ${ }^{22}$ the one reported by Trimble and Vederas ${ }^{23}$ proved best for our purposes. Nevertheless, the initial experiments were discouraging because deprotonation with a wide variety of bases caused either reduction of the carbonyl group to the equatorial alcohol or the production of intractable mixtures. However, potassium tert-butoxide had no undesirable effects, and quenching of the resulting potassium enolate with dibenzyl azodicarboxylate (DBAD) led to a single hydrazine adduct, 22, in $94 \%$ isolated yield (Scheme VI). The proton NMR spectra of all compounds containing the (carbobenzyloxy)hydrazine moiety were assignable only after reductive cleavage and protection of the resulting amine as its acyl or Cbz derivative.
At this point, the C3 and C4 substituents had been introduced in a much simpler way than would have been possible using the classical strategy $14 \rightarrow 18 \rightarrow 19 \rightarrow 20$ outlined in Scheme V.
Since the hydrazino linkage would have to be cleaved reductively, it seemed judicious to establish the $\mathrm{C} 2-\mathrm{CH}_{3}$ simultaneously. Therefore, a C 2 -methylene group was

[^3]required. However, compound 22 failed to react with methylenetriphenylphosphorane at room temperature, and higher temperatures caused destruction. The Lombardo reagent, $\mathrm{ZnCH}_{2} \mathrm{Br}_{2} \mathrm{TiCl}_{4},{ }^{24}$ also proved unavailing.
The epimeric hydroxymethyl silane mixture 23 was readily prepared. Although standard Peterson protocols ${ }^{25}$ did not induce elimination, reaction with thionyl chloride in pyridine caused formation of the olefin $25 a$ and the vinyl silane 25b in a $3: 1$ ratio. Protodesilylation ${ }^{26}$ of the latter to the former could not be effected. Hydrogenation of 25a over Raney nickel, followed by N -acetylation, then led to an inseparable mixture of 26 a and 27 a in a $3: 1$ ratio. The N -Cbz derivatives, 26b and 27b, could be obtained likewise as an inseparable mixture in a 5:1 ratio.
Interestingly, the disappointing ratio in the last reaction could be improved dramatically by conducting the hydrogenolysis and hydrogenation steps separately. Thus, when the hydrazine 23 was first converted to the acetamide 24 and then to the olefin 28a, hydrogenation afforded 26a and 27a in a ratio greater than 10:1, as compared with a 3:1 mixture from 25a.
With the asymmetric centers of $1 \beta$-methylcarbapenem properly incorporated into 26 , we were now in a position to elaborate this structure to the Melilo lactone analogue 5. DIBAL treatment of a $26 / 27$ mixture removed the pivaloyl protecting group and allowed chromatographic

[^4]
## Scheme IV



11


12


13

8a or 8c


14
a, $R^{\prime}=H$
b, $\mathrm{R}^{\prime}=$ pivaloyl


15
a, $\mathrm{R}^{\prime}=\mathrm{H}$
$\mathrm{a}, \mathrm{R}=\mathrm{H}$
$\mathrm{b}, \mathrm{R}^{\prime}=\mathrm{Ac}$


16
$\mathrm{R}^{\prime}=\mathrm{OTBS}$


17
$\mathrm{a} ; \mathrm{X}=\mathrm{H}, \mathrm{Y}=\mathrm{OEt}$
b; $\mathrm{X}=\mathrm{Y}=\mathrm{H}$
$\mathrm{b} ; \mathrm{X}=\mathrm{Y}=\mathrm{H}$
$\mathrm{c} ; \mathrm{X}=\mathrm{OEt}, \mathrm{Y}=\mathrm{H}$
Scheme V


14

21

18

separation of the isomers. The resulting hydroxy compound, 30 , was then converted into 5 by the standard operations shown in Scheme VII. Attempted removal of the acetyl group from 5c either by selective hydrolysis or with Meerwein's salt ${ }^{27}$ was unrewarding. On the other hand, the Cbz analogue 5 d was obtained smoothly, and

[^5]since the conversion of this compound into $\beta$-methylcarbapenem has already been demonstrated, ${ }^{9 a}$ our preparation of $5 \mathbf{d}$ constitutes a formal total synthesis of the antibiotic.

## Experimental Section

General Procedures. Melting points were determined in capillary tubes with a Büchi Model 510 melting point apparatus

and are uncorrected. Elemental analyses were performed by M-H-W Laboratories (Phoenix, AZ). IR spectra were recorded on a Perkin-Elmer 298 instrument with sodium chloride plates for thin films of liquids, syrups, or solids in Nujol mulls. Optical
rotations were determined at the sodium D line with a PerkinElmer 241 polarimeter. ${ }^{1} \mathrm{H}$ NMR spectra were recorded with a Varian XL-300 NMR spectrophotometer. The solvent used was $\mathrm{CDCl}_{3}$ with internal tetramethylsilane or $\mathrm{CHCl}_{3}$ as the standard.

The coupling constants were verified by homonuclear decoupling experiments. The progress of all reactions was monitored by thin-layer chromatography (TLC), which was performed on aluminum plates precoated with silica gel HF-254 ( 0.2 -mm layers) containing a fluorescent indicator (Merck, 5539). Detection was by UV ( 254 nm ), followed by charring with sulfuric acid spray, or with a solution of ammonium molybdate(VI) tetrahydrate (12.5 g ), and cerium(IV) sulfate tetrahydrate ( 5.0 g ) in $10 \%$ aqueous sulfuric acid ( 500 mL ). Flash chromatography was performed with Kiesselgel 60 ( $230-400$ mesh, Merck) silica gel.

1,5-Anhydro-2,3,4,6-tetra- $O$-acetyl-D-arabino-hex-1-enitol (9). Crude tetra- $O$-acetyl- $\alpha$-D-glucopyranosyl bromide ${ }^{28}$ (235.5 $\mathrm{g}, 0.61 \mathrm{~mol}$ ) in 300 mL of dry acetonitrile containing $n-\mathrm{Bu}_{4} \mathrm{NBr}$ ( $23.55 \mathrm{~g}, 0.073 \mathrm{~mol}$ ) was cooled to $0^{\circ} \mathrm{C}$ and treated dropwise over 2 h with diethylamine ( $177.4 \mathrm{~mL}, 1.71 \mathrm{~mol}$ ) at $0^{\circ} \mathrm{C}$. After the addition, the resulting orange solution was stirred at $0^{\circ} \mathrm{C}$ for 15 min and at room temperature for 1 h . The resulting black solution was then diluted with 300 mL of chloroform before being washed with 400 mL of cold saturated aqueous sodium bicarbonate. The chloroform solution was dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ and concentrated at reduced pressure, and the residue ( 200 g ) was flash chromatographed on silica gel (70:30 petroleum ether/EtOAc). The product was recrystallized from ether/petroleum ether to obtain a white solid ( $83 \mathrm{~g}, 41 \%$ yield): $R_{f} 0.30$ ( $70: 30$ petroleum ether $/ \mathrm{EtOAc}$ ); $\mathrm{mp} 61-62^{\circ} \mathrm{C}$; $[\alpha]^{22} \mathrm{D}-32.66^{\circ}$ (c 1.24, $\mathrm{CHCl}_{3}$ ); ${ }^{1} \mathrm{H}$ NMR ( 300 MHz , $\mathrm{CDCl}_{3}$ ) $\delta 2.05(\mathrm{~s}, 3 \mathrm{H}), 2.08(\mathrm{~s}, 3 \mathrm{H}), 2.09(\mathrm{~s}, 6 \mathrm{H}), 4.22(\mathrm{dd}, 1 \mathrm{H}$, $J=11.3,2.8 \mathrm{~Hz}, \mathrm{H} 6), 4.37(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 5), 4.42(\mathrm{dd}, 1 \mathrm{H}, J=11.3$, $6.3 \mathrm{~Hz}, \mathrm{H6} 6^{\prime}$ ), 5.22 (dd, $1 \mathrm{H}, J=5.6,4.3 \mathrm{~Hz}, \mathrm{H} 4$ ), 5.55 (d with long-range coupling to $\mathrm{H} 5,1 \mathrm{H}, J=4.3 \mathrm{~Hz}, \mathrm{H} 3), 6.72$ (s, $1 \mathrm{H}, \mathrm{H} 1$ ). Anal. Calcd for $\mathrm{C}_{14} \mathrm{H}_{18} \mathrm{O}_{9}$ : C, $50.91 ; \mathrm{H}, 5.49$. Found: $\mathrm{C}, 51.00$; H, 5.55.
tert-Butyl 2,4,6-Tri- $O$-acetyl-3-deoxy- $\alpha$-D-erythro-hex-2enopyranoside (10). The enol acetate $9(20.0 \mathrm{~g}, 60.55 \mathrm{~mol})$ in 40 mL of dry methylene chloride containing 22.84 mL ( 242.2 $\mathrm{mmol}, 4$ equiv) of dry tBuOH was treated dropwise at $0^{\circ} \mathrm{C}$ with 3.72 mL ( $30.24 \mathrm{mmol}, 0.5$ equiv) of $\mathrm{BF}_{3} \mathrm{OEt}_{2}$. The reaction, which slowly went from light yellow to dark orange, was stirred at room temperature for 82 h or until most of the starting material was consumed, as indicated by TLC ( $65: 35$ petroleum ether/EtOAc). On diluting with 100 mL of methylene chloride and recooling to $0^{\circ} \mathrm{C}, 50 \mathrm{~mL}$ of saturated aqueous sodium bicarbonate was added carefully, and the mixture was stirred for 5 min . The methylene chloride layer was decanted. The aqueous layer was extracted three times with methylene chloride. The combined organic solution was washed with saturated aqueous sodium chloride and dried over sodium sulfate. Flash chromatography of the concentrated residue (silica gel, 80:20 petroleum ether/EtOAc) gave $18.17 \mathrm{~g}\left(87 \%\right.$ yield) of $10: R_{f} 0.55$ (80:20 petroleum ether/EtOAc); $\mathrm{mp} 64.65^{\circ} \mathrm{C}$ (recrystallized from EtOH); $[\alpha]^{21} \mathrm{D}+79.48^{\circ}(c) 1.35$, $\left.\mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 1.25(\mathrm{~s}, 9 \mathrm{H}$ ), $2.04(\mathrm{~s}, 3 \mathrm{H})$, 2.08 ( $\mathrm{s}, 3 \mathrm{H}$ ), $2.14(\mathrm{~s}, 3 \mathrm{H}), 4.17$ (m, $3 \mathrm{H}, \mathrm{H} 5+\mathrm{H} 6$ ), $5.30(\mathrm{~s}, 1 \mathrm{H}$, H1), 5.41 (m, $1 \mathrm{H}, \mathrm{H} 4$ ), 5.67 (d, $1 \mathrm{H}, J=2.1 \mathrm{~Hz}, \mathrm{H} 3$ ). Anal. Calcd for $\mathrm{C}_{16} \mathrm{H}_{24} \mathrm{O}_{8}$ : C, $55.81 ; \mathrm{H}, 7.02$. Found: C, $56.03 ; \mathrm{H}, 7.07$.
tert-Butyl 3,4-Dideoxy- $\alpha$-D-glycero-hex-3-enopyranosid2 -ulose ( 8 b ). The triacetate $10(6.0 \mathrm{~g}, 17.47 \mathrm{mmol})$ in 12 mL of MeOH was treated with 300 mL of $1: 1: 3$ mixture of ethylene glycol/triethylamine/water and stirred at room temperature for 40 min . The resulting reddish orange solution was then extracted four times with 100 mL of methylene chloride. The combined organic solution was washed with saturated aqueous NaCl solution, dried ( $\mathrm{Na}_{2} \mathrm{SO}_{4}$ ), and concentrated at reduced pressure. The residual oil was purified by flash chromatography on silica gel (60:40 petroleum ether/EtOAc) to obtain 1.4 g ( $40 \%$ yield) of the hydroxy enone as an unstable, yellow liquid: $R_{f} 0.30$ (70:30 petroleum ether/EtOAc); $[\alpha]^{19} \mathrm{D}+49.87^{\circ}\left(c 1.55, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 1.21(\mathrm{~s}, 12 \mathrm{H}), 3.79(\mathrm{~m}, 3 \mathrm{H}, \mathrm{H} 6+\mathrm{OH}), 4.72$ (m, $1 \mathrm{H}, \mathrm{H} 5$ ), 5.14 (s, $1 \mathrm{H}, \mathrm{H} 1$ ), 6.18 (br, dd, $1 \mathrm{H}, J=10.4,2.4$ $\mathrm{Hz}, \mathrm{H} 4), 6.98$ (dd, $1 \mathrm{H}, J=10.5,1.6 \mathrm{~Hz}, \mathrm{H} 3$ ). Anal. Calcd for $\mathrm{C}_{10} \mathrm{H}_{16} \mathrm{O}_{4}: \mathrm{C}, 59.98 ; \mathrm{H}, 8.05$. Found: C, $59.75 ; \mathrm{H}, 7.89$.
tert-Butyl 6-O-(tert-Butyldimethylsilyl)-3,4-dideoxy- $\alpha$ -D-glycero-hex-3-enopyranosid-2-ulose (8c). To a solution of the alcohol $8 \mathbf{b}$ ( $0.56 \mathrm{~g}, 2.81 \mathrm{mmol}$ ) in 5 mL of methylene chloride containing 0.9 mL ( $11.25 \mathrm{mmol}, 4$ equiv) of dry pyridine was added
(28) Lemieux, R. U. Methods Carbohydr. Chem. 1963, 2, 221
0.55 g ( $3.65 \mathrm{mmol}, 1.3$ equiv) of tert-butyldimethylsilyl chloride. After being stirred for 19 h at room temperature, the reaction mixture was diluted with 10 mL of methylene chloride and washed with 5 mL of saturated aqueous sodium bicarbonate. The organic layer was removed. The aqueous layer was extracted three times with methylene chloride. The combined methylene chloride solution was washed with brine, dried over sodium sulfate, and concentrated in vacuo. Silica gel flash chromatography (96:4 petroleum ether/EtOAc) of the residual oil gave $0.63 \mathrm{~g}(72 \%$ yield) of $8 \mathbf{c}$ as a colorless liquid: $R_{f} 0.39$ ( $96: 4$ petroleum ether $/ \mathrm{EtOAc}$ ); IR (neat) $1710,1620 \mathrm{~cm}^{-1} ;[\alpha]^{19} \mathrm{D}-12.33^{\circ}\left(c 1.40, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.10(\mathrm{~s}, 6 \mathrm{H}), 0.89(\mathrm{~s}, 9 \mathrm{H}), 1.29(\mathrm{~s}, 9 \mathrm{H}), 3.40$ (dd, $1 \mathrm{H}, J=10.1,7.0 \mathrm{~Hz}, \mathrm{H} 6$ ), 3.82 (dd, $1 \mathrm{H}, J=10.0,5.8 \mathrm{~Hz}$, $\mathrm{H} 6^{\prime}$ ), 4.60 (m, $1 \mathrm{H}, \mathrm{H} 5$ ), 5.10 ( $\mathrm{s}, 1 \mathrm{H}, \mathrm{H} 1$ ), 6.14 (br dd, $1 \mathrm{H}, J=$ $10.5,2.4 \mathrm{~Hz}, \mathrm{H} 4), 7.10(\mathrm{dd}, 1 \mathrm{H}, J=10.5,1.5 \mathrm{~Hz}, \mathrm{H} 3)$. Anal. Calcd for $\mathrm{C}_{16} \mathrm{H}_{30} \mathrm{O}_{4} \mathrm{Si}$ : C, 61.10; H, 9.61. Found: C, 60.97 ; $\mathrm{H}, 9.52$.
tert-Butyl 6-O-(tert-Butyldimethylsilyl)-3,4-dideoxy-4-$C$-(hydroxymethyl)- $\alpha$-D-erythro-hexopyranosid-2-ulose (14a) and tert-Butyl 6-O-(tert-Butyldimethylsilyl)-3,4-dideoxy-4-C-(hydroxymethyl)- $\alpha$-D-threo-hexopyranosid-2-ulose (15a). A solution of the enone $8 \mathrm{c}(1.0 \mathrm{~g}, 3.18 \mathrm{mmol})$ in 127 mL of absolute MeOH (freshly opened bottle used without purification) containing 193 mg ( $1.06 \mathrm{mmol}, 1 / 3$ equiv) of benzophenone (recrystallized from absolute EtOH) was placed in a Pyrex tube (diameter $=16.5 \mathrm{~cm}$, length $=19 \mathrm{~cm}$ ). A condenser was attached, and the solution was degassed by bubbling argon through for 10 min . The reaction was positioned 10 cm from a $300-\mathrm{nm}$ UV lamp ( $450-\mathrm{W}$ Hanovia mercury lamp in a Pyrex sleeve contained in a watercooled immersion well). The solution was irradiated for 60 min until most of the starting material was consumed, as indicated by TLC (70:30 $\mathrm{CH}_{2} \mathrm{Cl}_{2} /$ petroleum ether). At the end of the reaction, the solution was allowed to cool before the solvent was evaporated off at reduced pressure. Flash chromatography (silica gel, 80:20 petroleum ether/EtOAc) of the residual oil gave 0.602 g of $14 \mathrm{a}\left(R_{f} 0.55,80: 20\right.$ petroleum ether/EtOAc) and 0.222 g of a mixture of $15 \mathrm{a}\left(R_{f} 0.33,80: 20\right.$ petroleum ether/EtOAc; $0.28,90: 10$ $\mathrm{CH}_{2} \mathrm{Cl}_{2} / \mathrm{EtOAc}$ ) and pinacole byproducts. This mixture was rechromatographed with $90: 10 \mathrm{CH}_{2} \mathrm{Cl}_{2} / \mathrm{EtOAc}$ to isolate 76 mg of pure $15 a$. Total yield of $14 a+\mathbf{1 5 a}=61.5 \%$.

For compound 14a: IR (neat) 3900 (br), $1735 \mathrm{~cm}^{-1} ;{ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.10(\mathrm{~s}, 3 \mathrm{H}), 0.90(\mathrm{~s}, 9 \mathrm{H}), 1.29(\mathrm{~s}, 9 \mathrm{H}), 2.20$ (m, $1 \mathrm{H}, \mathrm{H} 4), 2.30(\mathrm{dd}, 1 \mathrm{H}, J=14.3,4.3 \mathrm{~Hz}, \mathrm{H} 3$ equatorial), 2.60 (dd, $1 \mathrm{H}, J=14.3,12.8 \mathrm{~Hz}, \mathrm{H} 3 \mathrm{axial}$ ), 3.42 (dd, $1 \mathrm{H}, J=7.8,5.3$ $\mathrm{Hz}, \mathrm{OH}$ ), 3.52 (dd, $\left.1 \mathrm{H}, J=11.6,3.5 \mathrm{~Hz}, \mathrm{H} 4^{\prime}[\mathrm{a}]\right), 3.58$ (dd, 1 H , $J=11.9,5.9 \mathrm{~Hz}, \mathrm{H} 4[\mathrm{~b}]$ ), 3.78 (dd, $1 \mathrm{H}, J=10.8,7.0 \mathrm{~Hz}, \mathrm{H6}$ ), 3.82 (dd, $\left.1 \mathrm{H}, J=10.8,3.6 \mathrm{~Hz}, \mathrm{H} 6^{\prime}\right), 4.10(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 5$ ), 4.88 ( $\mathrm{s}, 1 \mathrm{H}$, H 1 ); $[\alpha]^{20}{ }_{\mathrm{D}}+47.24^{\circ}$ ( $c \mathrm{l} .45, \mathrm{CHCl}_{3}$ ); IR (neat) 3900 (br), $1735 \mathrm{~cm}^{-1}$. Anal. Calcd for $\mathrm{C}_{17} \mathrm{H}_{34} \mathrm{O}_{5} \mathrm{Si}: \mathrm{C}, 58.92 ; \mathrm{H}, 9.89$. Found: C, 59.17 ; H, 9.66.

For compound 15a: $R_{f} 0.46$ ( $90: 10$ petroleum ether/EtOAc); $[\alpha]^{20}+62.44^{\circ}\left(c 1.19, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.10$ ( $\mathrm{s}, 6 \mathrm{H}$ ), $0.90(\mathrm{~s}, 9 \mathrm{H}), 1.30(\mathrm{~s}, 9 \mathrm{H}), 2.03(\mathrm{~s}, 3 \mathrm{H}), 2.50(\mathrm{br}, \mathrm{d}, 1$ $\mathrm{H}, J=14.9 \mathrm{~Hz}, \mathrm{H} 3$ ), 2.86 (dd, $1 \mathrm{H}, J=14.9,6.1 \mathrm{~Hz}, \mathrm{H} 3^{\prime}$ ), 3.64 (dd, $1 \mathrm{H}, J=10.5,6.8 \mathrm{~Hz}, \mathrm{H} 6$ ), 3.74 (dd, $1 \mathrm{H}, J=10.6,6.4 \mathrm{~Hz}$, $\mathrm{H} 6^{\prime}$ ), 4.06 (dd, $1 \mathrm{H}, J=11.4,7.3 \mathrm{~Hz}, \mathrm{H}^{\prime}[\mathrm{a}]$ ), 4.24 (dd, $1 \mathrm{H}, J=$ $\left.11.4,5.3 \mathrm{~Hz}, \mathrm{H}^{\prime}[\mathrm{b}]\right), 4.58(\mathrm{dt}, 1 \mathrm{H}, J=6.5,2.5 \mathrm{~Hz}, \mathrm{H} 5), 4.90(\mathrm{~s}$, $1 \mathrm{H}, \mathrm{H} 1)$. Anal. Calcd for $\mathrm{C}_{19} \mathrm{H}_{36} \mathrm{O}_{6} \mathrm{Si}$ C $\mathrm{C}, 58.70 ; \mathrm{H}, 9.34$. Found: H, 58.60; C, 9.23.
tert-Butyl 6-O-(tert-Butyldimethylsilyl)-3,4-dideoxy-4-$C$-[(trimethylacetoxy)methyl]- $\alpha$-D-erythro-hexopyranosid-2-ulose (14b). A solution of the keto alcohol 14 a ( $3.74 \mathrm{gm}, 10.78$ mmol ) in 56 mL of methylene chloride containing pyridine ( 3.49 $\mathrm{mL}, 43.1 \mathrm{mmol}$, 4 equiv) was dropwise added pivaloyl chloride ( $1.59 \mathrm{~mL}, 12.94 \mathrm{mmol}, 1.2$ equiv) at $0^{\circ} \mathrm{C}$ under argon. After the addition, the solution was stirred at room temperature for 12 h . The reaction was then quenched with saturated aqueous ammonium chloride ( 6 mL ). The organic layer was separated, and the aqueous layer was extracted three times with methylene chloride. The combined organic solution was shaken with saturated aqueous sodium bicarbonate and brine. The dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$ solution was concentrated in vacuo. Flash chromatography (silica gel, 95:5 petroleum ether/EtOAc) of the residual matter gave 3.73 g ( $80 \%$ yield) of the pivalate as a colorless liquid: $R_{f} 0.27$ ( $95: 5$ petroleum ether/EtOAc); $\left.[\alpha]^{20}{ }_{\mathrm{D}}+47.21^{\circ}(c) 1.04, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.05(\mathrm{~s}, 6 \mathrm{H}), 0.90(\mathrm{~s}, 9 \mathrm{H}), 1.20(\mathrm{~s}, 9 \mathrm{H}), 1.25$ (s, 9 H ), 2.40 (dd, $1 \mathrm{H}, J=13.6,4.9 \mathrm{~Hz}, \mathrm{H} 3$ ), 2.43-2.55 (m, 1 H ,

H4), 2.74 (dd, $1 \mathrm{H}, J=13.8,11.7 \mathrm{~Hz}, \mathrm{H}^{\prime}$ ), 3.79 ( $\mathrm{d}, 2 \mathrm{H}, J=3.6$ $\mathrm{Hz}, \mathrm{H} 6$ ), 4.03 (dd, $\left.1 \mathrm{H}, J=11.4,3.7 \mathrm{~Hz}, \mathrm{H}_{4}{ }^{\prime}[\mathrm{a}]\right), 4.12$ (dd, 1 H , $\left.\mathrm{J}=11.4,5.1 \mathrm{~Hz}, \mathrm{H}^{\prime}[\mathrm{b}]\right), 4.18$ (td, $\left.1 \mathrm{H}, J=9.7,3.7 \mathrm{~Hz}, \mathrm{H} 5\right), 4.90$ (s, $1 \mathrm{H}, \mathrm{H} 1$ ). Anal. Calcd for $\mathrm{C}_{22} \mathrm{H}_{42} \mathrm{O}_{6} \mathrm{Si}: \mathrm{C}, 61.36 ; \mathrm{H}, 9.83$. Found: C, 61.24; H, 9.82.
tert-Butyl 6-O-(tert-Butyldimethylsilyl)-3-( $N, N^{\prime}$-di-carbobenzyloxyhydrazino)-3,4-dideoxy-4-C-[(trimethyl-acetoxy)methyl]- $\alpha$-D-arabino-hexopyranosid-2-ulose (22). Potassium tert-butoxide was prepared as described in Organic Syntheses (1963, Collect. Vol. IV, p 132). Thus, dry $t$-BuOH (16 mL ) was treated with $36 \mathrm{mg}(9.21 \mathrm{mmol})$ of potassium (cut and weighed in hexanes). The mixture was heated to a gentle reflux under argon until all the potassium dissolved ( 2 h ). Dry THF ( 16 mL ) was then added to give a 0.288 M solution of $t$-BuOK.

A solution of the ketone $14 \mathrm{~b}(1.38 \mathrm{~g}, 3.20 \mathrm{mmol})$ in 50 mL of dry THF was cooled under argon to $-78^{\circ} \mathrm{C}$ and dropwise treated with 12.8 mL ( 1.15 equiv) of the $t$-BuOK solution. The reaction was allowed to warm to $0^{\circ} \mathrm{C}$ over 20 min . After the resulting yellow solution was recooled to $-78^{\circ} \mathrm{C}, \mathrm{DBAD}(1.11 \mathrm{~g}, 3.72 \mathrm{mmol}$, 1.16 equiv) dissolved in 1 mL of THF was added over 1 min while the temperature was maintained at $-78^{\circ} \mathrm{C}$. An orange solution resulted. Stirring was continued at the same temperature for 10 min . The reaction was then quenched with 5 mL of saturated aqueous ammonium chloride and allowed to warm to room temperature. Ether ( 30 mL ) was added. The organic phase was separated. The aqueous phase was extracted three times with ether. The combined organic solution was washed with brine, dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$, and concentrated at reduced pressure. The residual oil was flash chromatographed on silica gel ( $90: 10$ petroleum ether/EtOAc) to obtain 2.2 g ( $94 \%$ yield) of 22 (white solid): $R_{f} 0.24$ ( $95: 5$ petroleum ether/EtOAc); $[\alpha]^{20}{ }_{D}+41.37^{\circ}(c$ 1.09, $\mathrm{CHCl}_{3}$ ). Anal. Calcd for $\mathrm{C}_{38} \mathrm{H}_{56} \mathrm{~N}_{2} \mathrm{O}_{10} \mathrm{Si}: \mathrm{C}, 62.61 ; \mathrm{H}, 7.74$; N, 3.84. Found: C, 62.50; H, 7.71; N, 3.86.
tert-Butyl 3-Acetamido-6-O-(tert-butyldimethylsilyl)-3,4-dideoxy-4-C-[(trimethylacetoxy)methyl]- $\alpha$-D-arabino-hexopyranosid-2-ulose (21, $\mathbf{R}^{\prime \prime}=A c, R^{\prime}=$ pivaloyl). The keto hydrazine 22 ( $200 \mathrm{mg}, 0.27 \mathrm{mmol}$ ) in 10 mL of absolute MeOH containing 0.1 mL of HOAc was hydrogenated overnight over Raney nickel at normal pressure. Afterwards, the mixture was filtered through Celite to remove the catalyst. The filtrate was concentrate in vacuo to remove MeOH and HOAc . The crude amine was stirred for 2 h in MeOH containing excess ( 0.5 mL ) acetic anhydride. The reaction was then concentrated at reduced pressure and filtered through a bit of silica gel (using 1:1 methylene chloride/EtOAc) to remove any solid matter. Flash chromatography of the reconcentrated filtrate on silica gel ( $80: 20$ methylene chloride/acetone) gave 116.7 mg ( $86 \%$ yield) of the acetamido alcohol as a 1:1.8 (axial/equatorial) mixture at $\mathrm{C}-2$.

For the equatorial hydroxy compound: $R_{f} 0.23$ ( $80: 20$ methylene chloride/acetone); ${ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.05(\mathrm{~s}, 6 \mathrm{H})$, $0.89(\mathrm{~s}, 9 \mathrm{H}), 1.19(\mathrm{~s}, 9 \mathrm{H}), 1.28(\mathrm{~s}, 9 \mathrm{H}), 1.78(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 4), 2.02$ (s, 1 H ), $3.40(\mathrm{dd}, 1 \mathrm{H}, J=10.4,3.7 \mathrm{~Hz}, \mathrm{H} 2), 3.69-3.80(\mathrm{~m}, 3 \mathrm{H}$, $\mathrm{H} 6+\mathrm{OH}$ ), 3.94-4.10 (m, $1 \mathrm{H}, \mathrm{H} 5), 4.10$ (dd, $1 \mathrm{H}, J=11.8,3.9$ $\left.\mathrm{Hz}, \mathrm{H} 4^{\prime}[\alpha]\right), 4.17$ (dd, $\left.1 \mathrm{H}, J=11.8,2.0 \mathrm{~Hz}, \mathrm{H}^{\prime}[\mathrm{b}]\right), 4.30(\mathrm{~m}, 1$ $\mathrm{H}, \mathrm{H} 3$ ), 5.12 (d, $1 \mathrm{H}, J=3.8 \mathrm{~Hz}, \mathrm{H} 1), 5.42(\mathrm{~d}, 1 \mathrm{H}, J=9.2 \mathrm{~Hz}$, $\mathrm{NH})$. Anal. Calcd for $\mathrm{C}_{24} \mathrm{H}_{47} \mathrm{NO}_{7} \mathrm{Si}: \mathrm{C}, 58.86 ; \mathrm{H}, 9.67 ; \mathrm{N}, 2.86$. Found: C, 58.85; H, 9.59; N, 2.80.

For the axial hydroxy compound: $R_{f} 0.36$ ( $80: 20$ methylene chloride/acetone); ${ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.07(\mathrm{~s}, 6 \mathrm{H}$ ), $0.90(\mathrm{~s}, 9 \mathrm{H}), 1.20(\mathrm{~s}, 9 \mathrm{H}), 1.23(\mathrm{~s}, 9 \mathrm{H}), 1.21(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 4), 2.01$ ( $\mathrm{s}, 3 \mathrm{H}$ ), $3.50(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 3.69-3.78(\mathrm{~m}, 3 \mathrm{H}, \mathrm{H} 6+\mathrm{OH}), 3.97$ (dd, $\left.1 \mathrm{H}, J=11.9,3.4 \mathrm{~Hz}, \mathrm{H} 4{ }^{\prime}[\mathrm{a}]\right), 4.04(\mathrm{td}, 1 \mathrm{H}, J=10.8,3.1$ $\mathrm{Hz}, \mathrm{H} 5$ ), 4.16 (dd, $\left.1 \mathrm{H}, J=11.8,2.2 \mathrm{~Hz}, \mathrm{H}^{\prime}[\mathrm{b}]\right), 4.48(\mathrm{~m}, 1 \mathrm{H}$, $\mathrm{H} 3), 5.04(\mathrm{~d}, 1 \mathrm{H}, J=2.1 \mathrm{~Hz}, \mathrm{H} 1), 5.90(\mathrm{~d}, 1 \mathrm{H}, J=9.7 \mathrm{~Hz}, \mathrm{NH})$. Anal. Calcd for $\mathrm{C}_{24} \mathrm{H}_{47} \mathrm{NO}_{7} \mathrm{Si}$ C, $58.86 ; \mathrm{H}, 9.67$; $\mathrm{N}, 2.86$. Found: C, 58.64; H, 9.46; N, 2.90 .

The acetamido alcohol ( $80.7 \mathrm{mg}, 0.16 \mathrm{mmol}$ ) in 1 mL of methylene chloride was added to a mixture of PDC ( $186 \mathrm{mg}, 3$ equiv) and acetic anhydride ${ }^{29}(0.013 \mathrm{~mL}, 2$ equiv) in 2 mL of methylene chloride under argon. The mixture was heated under reflux for 1 h . Ether ( 6 mL ) was then added. The mixture was filtered through Florisil. The filtrate was concentrated in vacuo. The residual oil was flash chromatographed on silica gel (80:20
(29) Anderson, F.; Samuelsson, B. Carbohydr. Res. 1984, 129, C1-C3.
petroleum ether/acetone) to obtain 49.9 mg ( $62 \%$ yield) of the ketone $21\left(\mathrm{R}^{\prime \prime}=\mathrm{Ac}, \mathrm{R}^{\prime}=\right.$ pivaloyl): $R_{f} 0.28$ (80:20 petroleum ether/acetone, streaks); ${ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.05$ (s, 6 H), $0.89(\mathrm{~s}, 9 \mathrm{H}), 1.25(\mathrm{~s}, 9 \mathrm{H}), 1.28(\mathrm{~s}, 9 \mathrm{H}), 2.06(\mathrm{~s}, 3 \mathrm{H}), 2.17$ (tt, $1 \mathrm{H}, J=11.0,2.7 \mathrm{~Hz}, \mathrm{H} 4), 3.80(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 6), 4.02(\mathrm{dd}, 1 \mathrm{H}$, $\left.J=11.9,2.8 \mathrm{~Hz}, \mathrm{H} 4^{\prime}[\mathrm{a}]\right), 4.16\left(\mathrm{dd}, 1 \mathrm{H}, J=11.9,2.4 \mathrm{~Hz}, \mathrm{H} 4^{\prime}[\mathrm{b}]\right)$, 4.48 (td, $1 \mathrm{H}, J=10.2,3.1 \mathrm{~Hz}, \mathrm{H} 5$ ), 5.11 (s, $1 \mathrm{H}, \mathrm{H} 1$ ), 5.28 (dd, $1 \mathrm{H}, J=11.9,8.6 \mathrm{~Hz}, \mathrm{H} 3), 5.90(\mathrm{~d}, 1 \mathrm{H}, J=8.7 \mathrm{~Hz}, \mathrm{NH})$. Anal. Calcd for $\mathrm{C}_{24} \mathrm{H}_{45} \mathrm{NO}_{7} \mathrm{Si}: \mathrm{C}, 59.11 ; \mathrm{H}, 9.30 ; \mathrm{N}, 2.87$. Found: C, 57.32; H, 8.64; N, 2.79.
tert-Butyl 6-O-(tert-Butyldimethylsilyl)-3-( $N, N^{\prime}$-dicarbobenzyloxy hydrazino)-3,4-dideoxy-4-C-[(trimethyl-acetoxy)methyl]-2-C-[(trimethylsilyl)methyl]- $\alpha$-D-mannoand -glucopyranoside (23). The keto hydrazine $22(1.13 \mathrm{~g}, 1.55$ mmol ) in 22 mL of anhydrous ether was cooled under argon to $0^{\circ} \mathrm{C}$. [(Trimethylsilyl)methyl]magnesium chloride $(7.0 \mathrm{~mL}$ of a 1 M ether solution, 4.5 equiv) was added dropwise over 5 min . The resulting slightly yellow solution was then stirred at room temperature for 6 h . The reaction was quenched with 20 mL of saturated aqueous ammonium chloride and diluted with 10 mL of ether. The organic layer was separated. The aqueous layer was extracted three times with ether. The combined ether solution was washed with saturated aqueous sodium chloride solution, dried over sodium sulfate, and concentrated at reduced pressure. The residual semisolid was then flash chromatographed on silica gel ( $98: 2$ methylene chloride/EtOAc) to isolate 1.15 g ( $90 \%$ yield) of the two upper running spots ( $R_{f} 0.29$ and $0.41,98: 2 \mathrm{CH}_{2} \mathrm{Cl}_{2}$ ) EtOAc; $R_{f} 0.34$ and 0.47, 90:10 petroleum ether/EtOAc).
tert-Butyl 3-Acetamido-6- $O$-(tert-butyldimethylsilyl)-3,4-dideoxy-4-C-[(trimethylacetoxy) methyl]-2-C-[(tri-methylsilyl)methyl]- $\alpha$-D-manno- and -glucopyranoside (24). A solution of $23(2.15 \mathrm{~g}, 2.63 \mathrm{mmol})$ in 10 mL of absolute MeOH containing three drops of acetic acid as hydrogenated for 12 h over Raney nickel. The catalyst was then filtered off. The crude product was concentrated to complete dryness in vacuo. This was taken up in 5 mL of MeOH and stirred for 2 h with excess ( 0.5 mL ) acetic anhydride. The reaction was then concentrated at reduced pressure. The residual matter was flash chromatographed on silica gel (70:30 petroleum ether/EtOAc) to obtain $1.27 \mathrm{~g}\left(84 \%\right.$ yield) of pure $24: R_{f} 0.44$ ( $65: 35$ petroleum ether/ EtOAc); ${ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.04(\mathrm{~s}, 3 \mathrm{H}), 0.06(\mathrm{~s}, 3 \mathrm{H})$, $0.09(\mathrm{~s}, 9 \mathrm{H}), 0.70(\mathrm{~d}, 1 \mathrm{H}, J=14.6 \mathrm{~Hz}$, TMS-CH), $0.90(\mathrm{~s}, 9 \mathrm{H})$, 1.05 (dd, $1 \mathrm{H}, J=14.6,2.4 \mathrm{~Hz}$, TMS-CH), $1.22(\mathrm{~s}, 9 \mathrm{H}), 1.28(\mathrm{~s}$, $9 \mathrm{H}), 2.04(\mathrm{~s}, 3 \mathrm{H}), 3.75(\mathrm{~m}, 3 \mathrm{H}, \mathrm{H} 6+\mathrm{OH}), 3.98\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 4^{\prime}\right)$, 4.12 (dd, $1 \mathrm{H}, J=11.9,1.9 \mathrm{~Hz}, \mathrm{H} 5$ ), 4.44 (dd, $1 \mathrm{H}, J=12.0,10.1$ $\mathrm{Hz}, \mathrm{H} 3$ ), 4.72 (s, $1 \mathrm{H}, \mathrm{H} 1$ ), 5.42 (d, $1 \mathrm{H}, J=9.9 \mathrm{~Hz}, \mathrm{NH}$ ). Anal. Calcd for $\mathrm{C}_{28} \mathrm{H}_{57} \mathrm{NO}_{7} \mathrm{Si}_{2}$ : C, 58.39; $\mathrm{H}, 9.98 ; \mathrm{N}, 2.43$. Found: C, 58.51; N, 9.87; N, 2.48.
tert-Butyl 3-Acetamido-6-O-(tert-butyldimethylsilyl)-2,3,4-trideoxy-4-C-[(trimethylacetoxy) methyl]-2-C -methylene- $\alpha$-D-arabino-hexopyranoside (28a) and tert-Butyl 3-Acetamido-6-O-(tert-butyldimethylsilyl)-2,3,4-trideoxy-4-C-[(trimethylacetoxy)methyl]-2-C-[(trimethylsilyl)-methylene]- $\alpha$-D-arabino-hexopyranoside ( $\mathbf{2 8 b}$ ). A solution of $24(13.2 \mathrm{mg}, 0.023 \mathrm{mmol})$ in 1 mL of dry pyridine was cooled to $0^{\circ} \mathrm{C}$ under argon. Thionyl chloride ( 3 equiv) was added. The resulting yellow solution was stirred at $0^{\circ} \mathrm{C}$ for 15 min . The reaction was then quenched with 0.5 mL of saturated aqueous sodium bicarbonate. Solvent was removed at reduced pressure. The residue was diluted with methylene chloride ( 5 mL ) and water $(2 \mathrm{~mL})$. The organic layer was removed, and the aqueous layer was extracted three times with methylene chloride. The combined organic solution was washed with brine, dried over sodium sulfate, and concentrated at reduced pressure. The crude olefin was purified by flash chromatography on silica gel, eluting first with 80:20 petroleum ether/EtOAc to isolate 2.4 mg ( $19 \%$ yield) of 28 b and then with 65:35 petroleum ether/EtOAc to isolate 6.3 mg ( $57 \%$ yield) of 28a.

For compound 28b: $R_{f} 0.52$ ( $65: 25$ petroleum ether/EtOAc); $[\alpha]^{20}{ }_{\mathrm{D}}+31.50^{\circ}\left(\mathrm{c} 1.06, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H} \mathrm{NMR}\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.03$ ( $\mathrm{s}, 6 \mathrm{H}$ ), $0.16(\mathrm{~s}, 9 \mathrm{H}), 0.85(\mathrm{~s}, 9 \mathrm{H}), 1.22(\mathrm{~s}, 9 \mathrm{H}), 1.30(\mathrm{~s}, 9 \mathrm{H})$, $1.75(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 4), 2.10(\mathrm{~s}, 3 \mathrm{H}), 3.75(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 6), 4.00(\mathrm{dd}, 1 \mathrm{H}$, $\left.J=11.8,4.2 \mathrm{~Hz}, \mathrm{H} 4^{\prime}[\mathrm{a}]\right), 4.21\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H}^{\prime}[\mathrm{b}]+\mathrm{H} 5\right), 5.10(\mathrm{~m}$, $1 \mathrm{H}, \mathrm{H} 3), 5.22(\mathrm{~d}, 1 \mathrm{H}, J=2.0 \mathrm{~Hz}$, vinyl H), 5.36 (d, $1 \mathrm{H}, J=9.6$ $\mathrm{Hz}, \mathrm{NH}), 5.65(\mathrm{~s}, 1 \mathrm{H}, \mathrm{H} 1)$. Anal. Calcd for $\mathrm{C}_{28} \mathrm{H}_{55} \mathrm{NO}_{6} \mathrm{Si}_{2}: \mathrm{C}$, $60.28 ; \mathrm{H}, 9.94 ; \mathrm{N}, 2.51$. Found: C, 60.47; H, 10.14; N, 2.24.

For compound 28a: $R_{f} 0.30$ (65:35 petroleum ether/EtOAc); $[\alpha]^{20}{ }_{D}+69.43^{\circ}\left(c 1.23, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H} \mathrm{NMR}\left(300 \mathrm{~Hz}, \mathrm{CDCl}_{3}\right) \delta 0.05$ $(\mathrm{s}, 6 \mathrm{H}), 0.86(\mathrm{~s}, 9 \mathrm{H}), 1.20(\mathrm{~s}, 9 \mathrm{H}), 1.25(\mathrm{~s}, 9 \mathrm{H}), 1.85(\mathrm{~m}, 1 \mathrm{H}$, H4), $2.05(\mathrm{~s}, 3 \mathrm{H}), 3.70(\mathrm{dd}, 1 \mathrm{H}, J=11.2,4.4 \mathrm{~Hz}, \mathrm{H} 6), 3.78$ (dd, $1 \mathrm{H}, J=11.2,2.6 \mathrm{~Hz}, \mathrm{H} 6^{\prime}$ ), 3.98 (dd, $1 \mathrm{H}, J=11.6,4.4 \mathrm{~Hz}, \mathrm{H} 4^{\prime}[\mathrm{a}]$ ), 4.07 ( $\mathrm{m}, 1 \mathrm{H}, \mathrm{H} 5$ ), 4.16 (dd, $\left.1 \mathrm{H}, J=11.6,3.5 \mathrm{~Hz}, \mathrm{H} 4^{\prime}[\mathrm{b}]\right), 4.90$ ( $\mathrm{s}, 1 \mathrm{H}$, vinyl H), 4.93 ( $\mathrm{m}, 1 \mathrm{H}, \mathrm{H} 3$ ), 4.96 ( $\mathrm{s}, 1 \mathrm{H}$, vinyl H ), 5.43 (s, $1 \mathrm{H}, \mathrm{H} 1$ ) , $5.57(\mathrm{~d}, 1 \mathrm{H}, J=9.6 \mathrm{~Hz}, \mathrm{NH})$. Anal. Calcd for $\mathrm{C}_{25} \mathrm{H}_{47} \mathrm{NO}_{6} \mathrm{Si}: \mathrm{C}, 61.82 ; \mathrm{H}, 9.75 ; \mathrm{N}, 2.88$. Found: C, $61.63 ; \mathrm{H}, 9.54$; N, 2.76.
tert-Butyl 6-O-(tert-Butyldimethylsilyl)-3-( $N, N^{\prime}$-di-carbobenzyloxyhydrazino)-2,3,4-trideoxy-4-C-[(trimethyl-acetoxy)methyl]-2-C-methylene- $\alpha$-D-arabino-hexopyranoside (25a) and tert-Butyl 6-O-(tert-Butyldimethylsilyl)-3-( $N$,-$N^{\prime}$-dicarbobenzyloxyhydrazino $)-2,3,4$-trideoxy-4-C-[(tri-methylacetoxy)methyl]-2-C-[(trimethylsilyl)methylene]- $\alpha$ -D-arabino-hexopyranoside (25b). The alcohol 23 ( $330 \mathrm{mg}, 0.40$ mmol ) in 22 mL of dry pyridine was cooled to $0^{\circ} \mathrm{C}$ under argon. To this solution was dropwise added thionyl chloride $(0.09 \mathrm{~mL}$, 3 equiv). The reaction was stirred at $0^{\circ} \mathrm{C}$ for 15 min . The cooling bath was removed, and stirring was continued for an additional 10 min . Cold saturated aqueous sodium bicarbonate was then added to the resulting yellow solution until there was no more evolution of gas bubbles. Azeotropic evaporation with toluene gave a residue, which was diluted with methylene chloride and water. After separating the organic phase, the aqueous layer was extracted three times with methylene chloride. The organic solution was washed with brine, dried over sodium sulfate, and concentrated at reduced pressure. Flash chromatography of the crude product on silica gel (90:10 petroleum ether/EtOAc) gave 69.5 mg of $25 \mathrm{~b}\left(R_{f} 0.39\right)$ and 190.2 mg of $25 \mathrm{a}\left(R_{f} 0.24\right)$. Total yield $=86 \%$.
tert-Butyl 3-Acetamido-6-O-(tert-butyldimethylsilyl)-2,3,4-trideoxy-4-C (hydroxymethyl)-2-C-methyl- $\alpha$-Dmannopyranoside (29a) and tert-Butyl 3-Acetamido-6-O-(tert-butyldimethylsilyl)-2,3,4-trideoxy-4-C-(hydroxy-methyl)-2-C-methyl- $\alpha$-D-glucopyranoside (30a). (a) From 28a. A solution of 28 a ( $294.2 \mathrm{mg}, 0.60 \mathrm{mmol}$ ) in 5 mL of MeOH was hydrogenated over Raney nickel for 1.5 h . The catalyst was then filtered off. The filtrate was concentrate and dried in vacuo. The resulting crude $26 \mathrm{a} / \mathbf{2 7 a}$ ( $289.6 \mathrm{mg}, 98 \%$ yield) inseparable mixture ( $R_{f} 0.33, \mathrm{CH}_{2} \mathrm{Cl}_{2} / \mathrm{EtOAc}$ ) was dissolved in 20 mL of dry methylene chloride. After the mixture was cooled under argon to $-78^{\circ} \mathrm{C}$, DIBAL ( 2.37 mL of a 1 M hexanes solution, 4 equiv) was dropwise added over 5 min . The reaction was stirred for 10 $\min$ at $-78^{\circ} \mathrm{C}$ before being quenched with 1 mL of MeOH . The cooling bath was removed. The mixture was stirred at room temperature for 0.5 h with 6 L of saturated aqueous sodium potassium tartrate. Afterwards, a few drops of water was added to dissolved any suspended solid. The organic solution was decanted. The aqueous layer was extracted three times with chloroform. The combined organic solution was dried over sodium sulfate and then concentrated at reduced pressure. The residue was chromatographed on silica gel, eluting first with $90: 10$ $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ /acetone and then with $85: 15 \mathrm{CH}_{2} \mathrm{Cl}_{2}$ /acetone to isolate 171.14 mg of 30 a and 9.96 mg of 29 a ( $70 \%$ yield from 28 a ).

For compound 30a: $R_{f} 0.46$ ( $80: 20$ methylene chloride/acetone); $[\alpha]^{20}+115.51^{\circ}\left(c 1.07, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta$ $0.07(\mathrm{~s}, 6 \mathrm{H}), 0.87(\mathrm{~s}, 12 \mathrm{H}, \mathrm{Si}-t-\mathrm{Bu}+\mathrm{C} 2-\mathrm{Me}), 1.22(\mathrm{~s}, 9 \mathrm{H}), 1.44$ $(\mathrm{m}, 1 \mathrm{H}, \mathrm{H} 4), 1.69(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 2.06(\mathrm{~s}, 3 \mathrm{H}), 3.49-3.64(\mathrm{~m}, 2 \mathrm{H}$, $\mathrm{H} 4^{\prime}$ ), 3.73 (dd, $1 \mathrm{H}, J=11.4,3.1 \mathrm{~Hz}, \mathrm{H} 6$ ), $3.86-3.94$ (m, $2 \mathrm{H}, \mathrm{H} 6^{\prime}$ $+\mathrm{OH}), 4.05-4.16(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 3+\mathrm{H} 5), 4.98(\mathrm{~d}, 1 \mathrm{H}, J=3.4 \mathrm{~Hz}$, $\mathrm{H} 1), 5.60\left(\mathrm{~d}, 1 \mathrm{H}, J=9.2 \mathrm{~Hz}, \mathrm{NH} ;{ }^{1} \mathrm{H}\right.$ NMR of $30 \mathrm{a}+\mathrm{D}_{2} \mathrm{O}(300$ $\left.\mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.07(\mathrm{~s}, 6 \mathrm{H}), 0.87(\mathrm{~s}, 12 \mathrm{H}), 1.20(\mathrm{~s}, 9 \mathrm{H}), 1.40(\mathrm{~m}$, $1 \mathrm{H}, \mathrm{H} 4), 1.68(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 2.05(\mathrm{~s}, 3 \mathrm{H}), 3.51(\mathrm{dd}, 1 \mathrm{H}, J=12.9$, $\left.3.7 \mathrm{~Hz}, \mathrm{H}^{\prime}[\mathrm{a}]\right), 3.59$ (dd, $1 \mathrm{H}, J=12.9,1.7 \mathrm{~Hz}, \mathrm{H}^{\prime}[\mathrm{b}]$ ), 3.72 (dd, $1 \mathrm{H}, J=11.3,3.2 \mathrm{~Hz}, \mathrm{H} 6), 3.89\left(\mathrm{dd}, 1 \mathrm{H}, J=11.3,3.4 \mathrm{~Hz}, \mathrm{H}^{\prime}\right)$, 4.04-4.14 (overlapping dd and $\mathrm{q}, 2 \mathrm{H}, \mathrm{H} 3+\mathrm{H} 5$ ), 4.97 (d, 1 H , $J=3.4 \mathrm{~Hz}, \mathrm{Hi}), 5.18(\mathrm{~d}, 1 \mathrm{H}, J=10.0 \mathrm{~Hz}, \mathrm{NH})$. Anal. Calcd for $\mathrm{C}_{20} \mathrm{H}_{41} \mathrm{NO}_{5} \mathrm{Si}: \mathrm{C}, 59.51 ; \mathrm{H}, 10.24 ; \mathrm{N}, 3.47$. Found: C, 59.60 ; $\mathrm{H}, 10.24 ; \mathrm{N}, 3.68$.
(b) From 25a. The compound $\mathbf{2 5 a}$ ( $290 \mathrm{mg}, 0.39 \mathrm{mmol}$ ) in 10 mL of MeOH containing 3 drops of acetic acid was hydrogenated over Raney nickel for 8 h . The catalyst was then filtered off. The concentrated and dried crude product was taken up in 5 mL of MeOH and stirred with excess $(0.5 \mathrm{~mL})$ of acetic anhydride. After

2 h , the reaction was concentrated to complete dryness at reduced pressure to give 148.3 mg of $26 \mathrm{a} / 27 \mathrm{a}$ ( $76 \%$ yield). This in 5 mL of dry methylene chloride was cooled to $-78^{\circ} \mathrm{C}$ under argon and dropwise treated with DIBAL ( 1.2 mL of a 1 M hexanes solution, 4 equiv). The solution was stirred for 10 min at $-78^{\circ} \mathrm{C}$ before being quenched with 0.5 mL of MeOH . Extractive workup and flash chromatography as before gave 63.33 mg ( $52 \%$ yield) of 30 a and 19.86 mg ( $16 \%$ yield) of 29 a . Total yield $=52 \%$ from $25 a$.
tert-Butyl 6-O-(tert-Butyldimethylsilyl)-4-(carbo-benzyloxyamino)-2,3,4-trideoxy-4-C-(hydroxymethyl)-2-C methyl- $\alpha$-D-mannopyranoside (29b) and tert-Butyl 6-O-(tert-Butyldimethylsilyl)-4-(carbobenzyloxyamino)-2,3,4-trideoxy-4-C-(hydroxymethyl)-2-C-methyl- $\alpha-\mathrm{D}-\mathrm{gluco}$ pyranoside (30b). The hydrazino olefin 25 a ( $185 \mathrm{mg}, 0.25 \mathrm{mmol}$ ) in 3 mL of MeOH containing three drops of AcOH was hydrogenated over Raney nickel for 6 h or until no more starting material could be seen by TLC (85:15 petroleum ether/EtOAc). The catalyst was then removed by filtration through Celite. The filtrate was concentrated to complete dryness at reduced pressure to give 103.7 mg . The crude amine ( 98.7 mg ) in 5 mL of absolute MeOH containing 0.077 mL ( 2.5 equiv) of triethylamine was cooled to $0^{\circ} \mathrm{C}$ under argon and dropwise treated with 0.063 mL (2 equiv) of benzyl chloroformate. After 1.5 h of stirring at $0^{\circ} \mathrm{C}$, solvent was removed at reduced pressure. The residual oil was flash chromatographed on silica gel, eluting first with 95:5 petroleum ether/EtOAc to remove excess benzyl chloroformate and then with $90: 10$ petroleum ether $/ \mathrm{EtOAc}$ to isolate 85.3 mg of $\mathbf{2 6 b} / \mathbf{2 7 b}$ as an inseparable mixture ( $R_{f} 0.34,90: 19$ petroleum ether/EtOAc).

This pivalate in 4 mL of methylene chloride was cooled to -78 ${ }^{\circ} \mathrm{C}$ under argon and treated dropwise with 0.59 mL (4 equiv) of DIBAL ( 1 M solution in hexanes). After 10 min , the reaction was quenched with MeOH and worked up as before. The crude product was flash chromatographed on silica gel, eluting first with 90:10 petroleum ether / EtOAc to isolate 50.8 mg ( $70 \%$ yield) of 30b and then with 80:20 petroleum ether/EtOAc to isolate 10.2 mg ( $14 \%$ yield) of 29 b . Total yield $=84 \%, 51 \%$ from 25a.

For compound 30b: $R_{f} 0.43$ ( $85: 15$ petroleum ether/EtOAc); $[\alpha]^{19} \mathrm{D}+79.26^{\circ}\left(c \quad 0.82, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H} \mathrm{NMR}\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.07$ ( $\mathrm{s}, 6 \mathrm{H}$ ), 0.90 (overlapping s and d, $12 \mathrm{H}, \mathrm{Si}-t-\mathrm{Bu}+\mathrm{C} 2-\mathrm{Me}$ ), 1.23 (s, 9 H$), 1.45(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 4), 1.65(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 3.62\left(\mathrm{~m}, 3 \mathrm{H}, \mathrm{H}^{\prime}\right.$ +OH ) , 3.75 (dd, $1 \mathrm{H}, J=11.2,3.6 \mathrm{~Hz}, \mathrm{H} 6), 3.76-3.85(\mathrm{~m}, 1 \mathrm{H}$, H 3 overlaps with $\mathrm{H} 6^{\prime}$ ), 3.86 (dd, $1 \mathrm{H}, J=11.2,3.4 \mathrm{~Hz}, \mathrm{H} 6^{\prime}$ ), 4.07 (td, $1 \mathrm{H}, J=10.2,3.4 \mathrm{~Hz}, \mathrm{H} 5$ ), $4.45(\mathrm{~d}, 1 \mathrm{H}, J=9.9 \mathrm{~Hz}, \mathrm{NH})$, $4.96(\mathrm{~d}, 1 \mathrm{H}, J=3.1 \mathrm{~Hz}, \mathrm{H} 1), 5.13(\mathrm{dd}, 2 \mathrm{H}, J=18.8,12.2 \mathrm{~Hz}$, $\mathrm{Cbz}-\mathrm{CH}_{2}$ ), 7.35 (m,5 H, aromatic). Anal. Calcd for $\mathrm{C}_{26} \mathrm{H}_{45} \mathrm{NO}_{6} \mathrm{Si}$ : C, 62.99; H, 9.15; N, 2.83. Found: C, 63.11; H, 8.99; N, 2.76.

For compound 29b: $R_{f} 0.25$ (85:15 petroleum ether $/ \mathrm{EtOAc}$ ); ${ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.06(\mathrm{~s}, 6 \mathrm{H}), 0.89(\mathrm{~s}, 9 \mathrm{H}), 0.97(\mathrm{~d}$, $3 \mathrm{H}, J=7.1 \mathrm{~Hz}, \mathrm{C} 2-\mathrm{Me}), 1.22(\mathrm{~s}, 9 \mathrm{H}), 1.75(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 4), 1.90$ ( $\mathrm{m}, 1 \mathrm{H}, \mathrm{H} 2$ ) , $3.52-3.64\left(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 4^{\prime}+\mathrm{OH}\right), 3.71(\mathrm{dd}, 1 \mathrm{H}, J=$ $11.2,3.8 \mathrm{~Hz}, \mathrm{H} 6$ ), 3.84 (dd, $1 \mathrm{H}, J=11.2,3.4 \mathrm{~Hz}, \mathrm{H} 6^{\prime}$ ), 4.01 (td, $1 \mathrm{H}, J=10.1,3.5 \mathrm{~Hz}, \mathrm{H} 5), 4.27(\mathrm{dt}, 1 \mathrm{H}, J=10.4,4.4 \mathrm{~Hz}, \mathrm{H} 3)$, 4.83 (d, I H, overlaps with $\mathrm{H} 1, \mathrm{NH}), 4.85(\mathrm{~d}, 1 \mathrm{H}, J=1.9 \mathrm{~Hz}, \mathrm{H} 1)$, 5.12 (dd, $2 \mathrm{H}, J=16.0,12.1 \mathrm{~Hz}, \mathrm{Cbz}-\mathrm{CH}_{2}$ ), 7.36 (m, 5 H , aromatic).
tert-Butyl 3-Acetamido-6-O-(tert-butyldimethylsilyl)-4-$C$-carbomethoxy-2,3,4-trideoxy-2- $C$-methyl- $\alpha$-D-glucopyranoside (31a). The alcohol 30a ( $251.4 \mathrm{mg}, 0.62 \mathrm{mmole}$ ) was dissolved in acetonitrile $(2 \mathrm{~mL})$ and $\mathrm{CCl}_{4}(2 \mathrm{~mL}){ }^{30}$ Water $(3 \mathrm{~mL})$ was added, followed by $\mathrm{NaIO}_{4}$ ( $532.87 \mathrm{mg}, 4.1$ equiv). After the mixture was stirred to complete dissolutioning of the periodate, a catalytic amount of $\mathrm{RuCl}_{3} \cdot 3 \mathrm{H}_{2} \mathrm{O}$ was added whereupon the colorless solution immediately turned dark. TLC (80:20 methylene chloride/acetone) in 10 min showed complete consumption of the starting material. The mixture was then diluted with methylene chloride. The organic layer was separated. The aqueous layer was extracted three times with methylene chloride. The combined organic solution was dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$. The concentrated black residue was taken up in ether and filtered through Celite. The filtrate was concentrated to complete dryness at reduced pressure and then treated with an ether solution of diazomethane. The solvent was then blown off with argon. The residual matter was flash chromatographed on silica gel, eluting first with 95:5 methylene chloride/acetone to remove colored impurities and then
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with 90:10 methylene chloride/acetone to collect 143.8 mg ( $54 \%$ yield) of the ester. This yield was not optimized; the acid seemed to be soluble in water and may have been lost during the extraction (for example, see the preparation of 31b): $R_{f} 0.33$ ( $90: 10$ methylene chloride/acetone); $[\alpha]^{20} \mathrm{D}+116.19^{\circ}$ (c 0.84, $\mathrm{CHCl}_{3}$ ); ${ }^{1} \mathrm{H}$ NMR ( 300 $\mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.04(\mathrm{~s}, 6 \mathrm{H}$ ), 0.87 (overlapping s and $\mathrm{d}, 12 \mathrm{H}$, $\mathrm{Si}-t-\mathrm{Bu}+\mathrm{C} 2-\mathrm{Me}), 1.25(\mathrm{~s}, 9 \mathrm{H}), 1.63(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 1.95(\mathrm{~s}, 3 \mathrm{H})$, $2.36(\mathrm{t}, 1 \mathrm{H}, J=10.8 \mathrm{~Hz}, \mathrm{H} 4), 3.56$ (dd, $1 \mathrm{H}, J=10.9,3.8 \mathrm{~Hz}$, H6), 3.65 ( $\mathrm{s}, 3 \mathrm{H}$ ), 3.66 (dd, $1 \mathrm{H}, J=10.9,4.8 \mathrm{~Hz}, \mathrm{H} 6^{\prime}$ ), 4.27 (dd, $1 \mathrm{H}, J=10.4,4.4 \mathrm{~Hz}, \mathrm{H} 5$ ), 4.32 (unresolved ddd resembling a quartet, H3), 4.98 (d, $1 \mathrm{H}, J=3.4 \mathrm{~Hz}, \mathrm{H} 1$ ), 5.10 (d, $1 \mathrm{H}, J=9.9$ $\mathrm{Hz}, \mathrm{NH}$ ). Anal. Calcd for $\mathrm{C}_{21} \mathrm{H}_{41} \mathrm{NO}_{6} \mathrm{Si}: \mathrm{C}, 58.43 ; \mathrm{H}, 9.57 ; \mathrm{N}$, 3.24. Found C, 58.65; H, 9.56; N, 3.16.
tert-Butyl 6-O-(tert -Butyldimethylsilyl)-3-(carbo-benzyloxyamino)-4-C-carbomethoxy-2,3,4-trideoxy-2-C methyl- $\alpha$-D-glucopyranoside (31b). To the alcohol 30b (43.7 $\mathrm{mg}, 0.088 \mathrm{mmol}$ ) in 1.75 mL of $1: 1: 1.5 \mathrm{CH}_{3} \mathrm{CN} / \mathrm{CCl}_{4} /$ water was added $\mathrm{NaIO}_{4}$ ( $77.30 \mathrm{mg}, 4.1$ equiv). The mixture was stirred to dissolve the periodate. A catalytic amount of $\mathrm{RuCl}_{3} \cdot 3 \mathrm{H}_{2} \mathrm{O}$ was then added. After 15 min of stirring, methylene chloride was added. The organic layer was decanted. The aqueous layer was extracted three times with methylene chloride. The aqueous solution was then concentrated at reduced pressure, and the solid residue was washed with methylene chloride. The combined methylene chloride solution was dried over sodium sulfate and concentrated in vacuo to complete dryness. The resulting black residue was treated with diazomethane solution in ether. After 10 min , solvent was blown off with argon. The crude ester was flash chromatographed on silica gel, eluting with 90:10 petroleum ether $/ \mathrm{EtOAc}$ to isolate 37.7 mg ( $82 \%$ yield) of the ester $31 \mathrm{~b}: R_{f}$ 0.29 (90:10 petroleum ether/EtOAc); $[\alpha]^{20} \mathrm{D}+61.68^{\circ}$ (c 0.89, $\mathrm{CHCl}_{3}$ ); ${ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.03(\mathrm{~s}, 6 \mathrm{H}$ ), 0.85 (overlapping s and $\mathrm{d}, 12 \mathrm{H}, \mathrm{Si}-t-\mathrm{Bu}+\mathrm{C} 2-\mathrm{Me}$ ), $1.23(\mathrm{~s}, 9 \mathrm{H}), 1.66(\mathrm{~m}$, $1 \mathrm{H}, \mathrm{H} 2), 2.42$ (t, $1 \mathrm{H}, J=10.9 \mathrm{~Hz}, \mathrm{H} 4), 3.55(\mathrm{~s}, 3 \mathrm{H}), 3.59$ (dd, $1 \mathrm{H}, J=10.9,3.9 \mathrm{~Hz}, \mathrm{H} 6$ ), 3.63 (dd, $1 \mathrm{H}, J=10.9,5.0 \mathrm{~Hz}, \mathrm{H} 6^{\prime}$ ), 4.04 (unresolved ddd resembling a quartet, H3), 4.25 (td, 1 H , $J=10.4,4.5 \mathrm{~Hz}, \mathrm{H} 5$ ), 4.50 (d, $1 \mathrm{H}, J=9.7 \mathrm{~Hz}, \mathrm{NH}$ ), 4.97 (d, 1 $\mathrm{H}, J=3.2 \mathrm{~Hz}, \mathrm{H} 1), 5.06$ (dd, $2 \mathrm{H}, J=14.3,12.4 \mathrm{~Hz}, \mathrm{Cbz}-\mathrm{CH}_{2}$ ), 7.33 (m, 5 H , aromatic).
tert-Butyl 3-Acetamido-4-C-carbomethoxy-2,3,4,6-tetra-deoxy-6-iodo-2-C-methyl- $\alpha$-D-glucopyranoside (32a). The compound 31a ( $21.0 \mathrm{mg}, 0.048 \mathrm{mmol}$ ) in 1 mL of dry THF was cooled to $0^{\circ} \mathrm{C}$ under argon and treated with $n-\mathrm{Bu}_{4} \mathrm{NF}(0.10 \mathrm{~mL}$ of a 1.1 M THF solution, 2.2 equiv). The reaction was stirred for 70 min at room temperature before concentrating in vacuo. Flash chromatography of the residue on silica gel ( $70: 30$ $\mathrm{CH}_{2} \mathrm{Cl}_{2}$ /acetone) gave 14.9 mg ( $96 \%$ yield) of the free C6-alcohol: $R_{f} 0.31$ ( $70: 39 \mathrm{CH}_{2} \mathrm{Cl}_{2} /$ acetone); $[\alpha]^{19}{ }_{\mathrm{D}}+124.41^{\circ}\left(\mathrm{c} 0.68, \mathrm{CHCl}_{3}\right)$; ${ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.89(\mathrm{~d}, 3 \mathrm{H}, J=6.8 \mathrm{~Hz}, \mathrm{C} 2-\mathrm{Me}$ ), $1.25(\mathrm{~s}, 9 \mathrm{H}, \mathrm{O}-t-\mathrm{BU}), 1.69(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 2+\mathrm{OH}), 1.96(\mathrm{~s}, 3 \mathrm{H}, \mathrm{Ac})$, $2.51(\mathrm{t}, 1 \mathrm{H}, J=10.9 \mathrm{~Hz}, \mathrm{H} 4), 3.54$ (dd, $1 \mathrm{H}, J=11.9,4.8 \mathrm{~Hz}$, H 6 ), 3.64 (dd, $\left.1 \mathrm{H}, J=11.7,2.8 \mathrm{~Hz}, \mathrm{H} 6^{\prime}\right), 3.68$ ( $\mathrm{s}, 3 \mathrm{H}, \mathrm{CO}_{2} \mathrm{Me}$ ), 4.30 (td, $1 \mathrm{H}, J=10.8,4.0 \mathrm{~Hz}, \mathrm{H} 5$ ), 4.34 (unresolved ddd resembling a quartet, 1 H , overlaps with $\mathrm{H} 5, \mathrm{H} 3$ ), $5.02(\mathrm{~d}, 1 \mathrm{H}, J$ $=3.4 \mathrm{~Hz}, \mathrm{H} 1$ ), 5.23 (d, $1 \mathrm{H}, J=9.6 \mathrm{~Hz}, \mathrm{NH}$ ).

The alcohol ( $14.0 \mathrm{mg}, 0.044 \mathrm{mmol}$ ) in 1 mL of $1: 1 \mathrm{THF} /$ benzene was treated under argon with imidazole ( $15.91 \mathrm{mg}, 5.3$ equiv) and triphenylphosphine ( $37.02 \mathrm{mg}, 3.2$ equiv), followed by iodine ( 33.58 $\mathrm{mg}, 3$ equiv) ${ }^{31}$ The reaction was stirred at room temperature for 3.5 h . After diluting with methylene chloride, the mixture was shaken with aqueous sodium thiosulfate to remove the yellow iodine color. The methylene chloride layer was removed, and the aqueous layer was extracted three times with methylene chloride. The combined organic solution was washed with brine, dried ( $\mathrm{Na}_{2} \mathrm{SO}_{4}$ ), and concentrated at reduced pressure. Flash chromatography of the residual matter on silica gel (80:20 petroleum ether/acetone) gave 15.5 mg ( $82 \%$ yield) of the iodide 32a: $R_{f}$ 0.40 (75:25 petroleum ether/acetone), 0.45 ( $85: 15 \mathrm{CH}_{2} \mathrm{Cl}_{2}$ /acetone); $[\alpha]^{19}{ }_{\mathrm{D}}+109.2^{\circ}\left(c 0.75, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.87$ (d, $3 \mathrm{H}, J=6.8 \mathrm{~Hz}$ ), $1.24(\mathrm{~s}, 9 \mathrm{H}), 1.67(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 1.96(\mathrm{~s}, 3$ H), 2.38 (t, $1 \mathrm{H}, J=10.7 \mathrm{~Hz}, \mathrm{H} 4$ ), 3.15 (dd, $1 \mathrm{H}, J=10.9,5.7$ $\mathrm{Hz}, \mathrm{H} 6$ ), 3.28 (dd, $1 \mathrm{H}, J=10.9,2.7 \mathrm{~Hz}, \mathrm{H}^{\prime}$ ), 3.69 (s, 3 H ), 3.99

[^6](ddd, $1 \mathrm{H}, J=10.1,5.6,2.8 \mathrm{~Hz}, \mathrm{H} 5$ ), 4.36 (unresolved ddd resembling a quartet, $1 \mathrm{H}, \mathrm{H} 3$ ), $5.02(\mathrm{~d}, 1 \mathrm{H}, J=3.4 \mathrm{~Hz}, \mathrm{H} 1), 5.14$ (d, $1 \mathrm{H}, J=9.3 \mathrm{~Hz}, \mathrm{NH}$ ).
tert-Butyl 3-(Carbobenzyloxyamino)-4-C-carbometh-oxy-2,3,4,6-tetradeoxy-6-iodo-2-C-methyl- $\alpha$-D-glucopyranoside (32b). A solution of 31 b ( $37.7 \mathrm{mg}, 0.072 \mathrm{mmol}$ ) in 1.8 mL of dry THF was cooled under argon to $0^{\circ} \mathrm{C}$ and treated dropwise with $n-\mathrm{Bu}_{4} \mathrm{NF}$ ( 0.14 mL of a 1.1 M solution in THF, 2.2 equiv). After 1 h of stirring at $0^{\circ} \mathrm{C}$, the solvent was removed at reduced pressure. Flash chromatography of the residual oil on silica gel ( $75: 25$ petroleum ether/acetone) gave 23.9 mg ( $81 \%$ yield) of pure C6-alcohol: $R_{f} 0.28$ ( $75: 25$ petroleum ether/acetone); ${ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.91(\mathrm{~d}, 3 \mathrm{H}, J=6.8 \mathrm{~Hz}), 1.24(\mathrm{~s}, 9 \mathrm{H}), 1.75$ ( $\mathrm{m}, 1 \mathrm{H}, \mathrm{H} 2$ ) , $1.85(\mathrm{~m}, 1 \mathrm{H}, \mathrm{OH}), 2.57(\mathrm{t}, 1 \mathrm{H}, J=10.9 \mathrm{~Hz}, \mathrm{H} 4)$, 3.47-3.66 (m, $2 \mathrm{H}, \mathrm{H} 6$ ), 3.57 (s, 3 H ), 4.06 (unresolved ddd resembling a quartet, $1 \mathrm{H}, \mathrm{H} 3), 4.28$ (td, $1 \mathrm{H}, J=10.7,4.0 \mathrm{~Hz}, \mathrm{H} 5$ ), 4.58 (d, $1 \mathrm{H}, J=9.7 \mathrm{~Hz}, \mathrm{NH}$ ), 5.01 (d, $1 \mathrm{H}, J=3.2 \mathrm{~Hz}, \mathrm{H} 1$ ), 5.07 (dd, $2 \mathrm{H}, J=14.0,12.4 \mathrm{~Hz}, \mathrm{Cbz}-\mathrm{CH}_{2}$ ), 7.34 ( $\mathrm{m}, 5 \mathrm{H}$, aromatic).
The alcohol ( 23.9 mg 0.058 mmol ) in 1.2 mL of $1: 3 \mathrm{THF} /$ benzene was treated under argon with imidazole ( $21.06 \mathrm{mg}, 5.3$ equiv) and triphenylphosphine ( $48.99 \mathrm{mg}, 3.2$ equiv), followed by iodine ( $44.44 \mathrm{mg}, 3$ equiv). The mixture was stirred for 1 h at room temperature before diluting with methylene chloride. The mixture was then washed with aqueous sodium thiosulfate to remove excess iodine. The organic solution was decanted, and the aqueous layer was extracted three times with methylene chloride. The combined organic solution was shaken with brine, dried $\left(\mathrm{Na}_{2} \mathrm{SO}_{4}\right)$, and concentrated at reduced pressure. Flash chromatography of the residual solid on silica gel (85:15 petroleum ether/acetone) gave 26.7 mg ( $88 \%$ yield) of 32b: $R_{f} 0.35$ ( $85: 15$ petroleum ether/acetone); ${ }^{1} \mathrm{H}$ NMR ( $300 \mathrm{MHz}, \mathrm{CDCl}_{3}$ ) $\delta 0.90(\mathrm{~d}$, $3 \mathrm{H}, J=6.6 \mathrm{~Hz}$ ), $2.44(\mathrm{t}, 1 \mathrm{H}, J=10.6 \mathrm{~Hz}, \mathrm{H} 4), 3.14(\mathrm{dd}, 1 \mathrm{H}$, $J=10.9,6.0 \mathrm{~Hz}, \mathrm{H} 6$ ), 3.26 (dd, $1 \mathrm{H}, J=10.9,2.7 \mathrm{~Hz}, \mathrm{H}^{\prime}$ ), $3.96-4.30$ (m, $2 \mathrm{H}, \mathrm{H} 3+\mathrm{H} 5$ ), 4.55 (d, $1 \mathrm{H}, J=9.5 \mathrm{~Hz}, \mathrm{NH}$ ), 5.02 (d, $1 \mathrm{H}, J=3.3 \mathrm{~Hz}, \mathrm{H} 1$ ), 5.07 (dd, $2 \mathrm{H}, J=19.0,12.4 \mathrm{~Hz}, \mathrm{Cbz}-\mathrm{CH}_{2}$ ), 7.36 ( $\mathrm{m}, 5 \mathrm{H}$, aromatic).
tert-Butyl 3-Acetamido-4-C-carbomethoxy-2,3,4,6-tetra-deoxy-2-C-methyl- $\alpha$-D-glucopyranoside (33a). The iodide 32a ( $52.0 \mathrm{mg}, 0.121 \mathrm{mmol}$ ) in 5 mL of dry EtOAc containing $E t_{3} \mathrm{~N}$ ( $0.034 \mathrm{~mL}, 2$ equiv) was hydrogenated over Raney nickel for 1.5 h. The catalyst was then filtered off. The filtrate was concentrated at reduced pressure. The residual oil was flash chromatographed on silica gel ( $75: 25$ petroleum ether/acetone) to obtain 31.6 mg ( $86 \%$ yield) of 33a: $R_{f} 0.37$ ( $75: 25$ petroleum ether/acetone), 0.29 (85:15 methylene chloride/acetone); $[\alpha]^{20} \mathrm{D}+137.96^{\circ}$ (c 0.59, $\left.\mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H} \operatorname{NMR}\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.87(\mathrm{~d}, 3 \mathrm{H}, J=6.8 \mathrm{~Hz}$, $\mathrm{C} 2-\mathrm{Me}$ ), 1.11 (d, $3 \mathrm{H}, J=6.3 \mathrm{~Hz}, \mathrm{C} 5-\mathrm{Me}$ ), 1.25 ( $\mathrm{s}, 9 \mathrm{H}, \mathrm{O}-t-\mathrm{Bu}$ ), $1.65(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 1.95(\mathrm{~s}, 3 \mathrm{H}, \mathrm{Ac}), 2.19(\mathrm{t}, 1 \mathrm{H}, J=10.7 \mathrm{~Hz}, \mathrm{H} 4)$, 3.67 (s, $3 \mathrm{H}, \mathrm{CO}_{2} \mathrm{Me}$ ), $4.30(\mathrm{~m}, 2 \mathrm{H}, \mathrm{H} 3+\mathrm{H} 5), 4.94(\mathrm{~d}, 1 \mathrm{H}, J=$ $3.4 \mathrm{~Hz}, \mathrm{H} 1$ ), 5.11 (d, $1 \mathrm{H}, J=9.8 \mathrm{~Hz}, \mathrm{NH}$ ). Anal. Calcd for $\mathrm{C}_{15} \mathrm{H}_{27} \mathrm{NO}_{5}: \mathrm{C}, 59.78 ; \mathrm{H}, 9.03 ; \mathrm{N}, 4.65$. Found: C, $59.76 ; \mathrm{H}, 9.14$; N, 4.56.
tert-Butyl 3-(Carbobenzyloxyamino)-4-C-carbometh-oxy-2,3,4,6-tetradeoxy-2-C-methyl- $\alpha$-D-glycopyranoside (33b). The iodide 32 b ( $16.2 \mathrm{mg}, 0.031 \mathrm{mmol}$ ) in 1 mL of dry benzene was treated with $n-\mathrm{Bu}_{3} \mathrm{SnH}$ ( $0.017 \mathrm{~mL}, 2 \mathrm{eq}$ ) under argon. The solution was heated to reflux and then treated with a catalytic amount of AIBN. After 10 min of refluxing, the reaction was allowed to cool to room temperature. The solvent was then removed at reduced pressure. The residual oil was flash chromatographed on silica gel ( $97: 3$ methylene chloride/acetone) to isolate 11.3 mg ( $92 \%$ yield) of pure 33b: $R_{f} 0.28$ ( $98: 2$ methylene chloride /acetone); $[\alpha]^{19} \mathrm{D}+82.45^{\circ}\left(c 0.61, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR ( 300 $\left.\mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 0.88(\mathrm{~d}, 3 \mathrm{H}, J=6.8 \mathrm{~Hz}, \mathrm{C} 2-\mathrm{Me}), 1.10(\mathrm{~d}, 3 \mathrm{H}$, $J=6.2 \mathrm{~Hz}, \mathrm{C} 5-\mathrm{Me}), 1.24(\mathrm{~s}, 9 \mathrm{H}), 1.70(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 2.26(\mathrm{t}, 1$ $\mathrm{H}, J=10.9 \mathrm{~Hz}, \mathrm{H} 4$ ), $3.60(\mathrm{~s}, 3 \mathrm{H}$ ), 4.00 (unresolved ddd resembling a quartet, $1 \mathrm{H}, \mathrm{H} 3$ ), $4.27(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 5), 4.52(\mathrm{~d}, 1 \mathrm{H}, J=9.3 \mathrm{~Hz}$, NH ), 4.93 (d, $1 \mathrm{H}, J=3.2 \mathrm{~Hz}, \mathrm{H} 1$ ), 5.06 ( $\mathrm{s}, 2 \mathrm{H}, \mathrm{Cbz}-\mathrm{CH}_{2}$ ), 7.34 ( $\mathrm{m}, 5 \mathrm{H}$, aromatic).

3-Acetamido-4-C-carbomethoxy-2,3,4,6-tetradeoxy-2-C methyl-D-glucono-1,5-lactone ( 5 c ). The compound 33 a ( 8.4 mg , 0.027 mmol ) in 0.5 mL of THF was stirred with 0.2 mL of 12 M HCl for 12 h . Afterwards, two drops of water was added. The solution was then neutralized with solid sodium bicarbonate until there was no more evolution of gas bubbles. The mixture was filtered, the solid being washed with acetone. The filtrate was
concentrated at reduced pressure. The residual solid was extracted with acetone. The extract was concentrated to give 6.4 mg ( $94 \%$ yield) of the lactol. This ( 5.0 mg ) in 0.5 mL of MeCN and 0.1 mL of water was treated with excess bromine (three drops). Calcium carbonate ( 10 mg ) was then added immediately. After 1 h of stirring at room temperature, the mixture was filtered through Celite, washing with MeCN. The filtrate was concentrated at reduced pressure. The residual oil was flash chromatographed on silica gel, eluting first with 90:10 methylene chloride/acetone to remove yellow impurities and then with 65:35 methylene chloride/acetone to collect 2.6 mg ( $52 \%$ yield) of the lactone $5 \mathrm{c}: ~ R_{\mathrm{F}} 0.49$ ( $65: 35$ methylene chloride/acetone); ${ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 1.37(\mathrm{~d}, 3 \mathrm{H}, J=7.1 \mathrm{~Hz}, \mathrm{C} 2-\mathrm{Me}), 1.39$ (d, $3 \mathrm{H}, J=6.2 \mathrm{~Hz}, \mathrm{C} 5-\mathrm{Me}), 2.00(\mathrm{~s}, 3 \mathrm{H}, \mathrm{Ac}), 2.62(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 2.78$ (t, $1 \mathrm{H}, J=10.6 \mathrm{~Hz}, \mathrm{H} 4$ ), 3.73 (s, $3 \mathrm{H}, \mathrm{CO}_{2} \mathrm{Me}$ ), 4.25 (ddd, $J=$ $10.97,10.97,9.04 \mathrm{~Hz}, \mathrm{H} 3), 4.57(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 5), 5.54(\mathrm{~d}, 1 \mathrm{H}, J=$ $8.1 \mathrm{~Hz}, \mathrm{NH})$.

3-(Carbobenzyloxyamino)-4-C-carbomethoxy-2,3,4,6-tetradeoxy-2-C-methyl-D-glucono-1,5-lactone (5d). The compound 33 b ( $11.3 \mathrm{mg}, 0.02 \mathrm{mmol}$ ) in 0.5 mL of THF was stirred with 0.2 mL of 12 M HCl for 13 h . The reaction was then diluted with two drops of water and neutralized with solid sodium bi-
carbonate. The mixture was filtered, washing with THF. The filtrate was concentrated at reduced pressure to give a solid, which was extracted with THF. The THF solution was concentrated at reduced pressure to give the crude lactol. This was taken up in 0.5 mL of MeCN and 0.1 mL of water. Three drops of bromine was added, followed by 10 mg of calcium carbonate. The mixture was stirred for 1.5 h at room temperature before filtering through Celite and washing with MeCN. The filtrate was concentrated at reduced pressure, and the residue was flash chromatographed on silica gel ( $75: 25$ petroleum ether/acetone). The product was rechromatographed with methylene chloride/EtOAc (90:10) to obtain 5.8 mg ( $60 \%$ yield from $\mathbf{3 3 b}$ ) of the lactone $5 \mathrm{~d}: R_{f} 0.33$ (75:25 petroleum ether/acetone), $0.25\left(\mathrm{CH}_{2} \mathrm{Cl}_{2} / \mathrm{EtOAc}\right.$ ); $[\alpha]^{20}{ }_{\mathrm{D}}$ $+20.17^{\circ}\left(\mathrm{c} 0.58, \mathrm{CHCl}_{3}\right) ;{ }^{1} \mathrm{H}$ NMR $\left(300 \mathrm{MHz}, \mathrm{CDCl}_{3}\right) \delta 1.36(\mathrm{~d}$, $3 \mathrm{H}, J=6.1 \mathrm{~Hz}, \mathrm{C} 2-\mathrm{Me}$, overlaps with $\mathrm{C} 5-\mathrm{Me}$ ), $1.38(\mathrm{~d}, 3 \mathrm{H}, J$ $=6.9 \mathrm{~Hz}, \mathrm{C} 5-\mathrm{Me}), 2.65(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 2), 2.82(\mathrm{t}, 1 \mathrm{H}, J=10.9 \mathrm{~Hz}$, H 4 ), 3.63 (s, $3 \mathrm{H}, \mathrm{CO}_{2} \mathrm{Me}$ ), 3.92 (ddd, $1 \mathrm{H}, J=11.11,11.11,8.9$ $\mathrm{Hz}, \mathrm{H} 3), 4.52(\mathrm{~m}, 1 \mathrm{H}, \mathrm{H} 5), 4.88(\mathrm{~d}, 1 \mathrm{H}, J=8.5 \mathrm{~Hz}, \mathrm{NH}), 5.08$ (s, $2 \mathrm{H}, \mathrm{Cbz}-\mathrm{CH}_{2}$ ), $7.34(\mathrm{~m}, 5 \mathrm{H}$, aromatic).

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# Intramolecular Cycloadditions of Alkenes to Oxyallyl Zwitterions 

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Photorearrangements of 2,5 -cyclohexadien- 1 -ones containing a $3^{\prime}$-alkenyl substituent at $C(4)$ provide intermediate alkenyl-substituted oxyallyl zwitterions 21 from which $5+2$ cycloadditions give bridged cyclohexenones 22 and 23. The occurrence of $3+2$ cycloadditions to give dienol ethers 24 and bridged cyclopentanones 25 also is described.

We have reported that oxyallyl zwitterions 1 generated as transient intermediates from 2,5-cyclohexadien-1-ones 2 by two successive photorearrangements undergo intramolecular cycloaddition with tethered furans and alkyl azide substituents. ${ }^{1}$ In these cycloadditions, the zwitterionophile X behaves as a four-electron component.


Herein, we report the complementary intramolecular cycloadditions of photogenerated zwitterions to alkene substituents ( $\mathrm{X}=\mathrm{CR}=\mathrm{CR}_{2}$ ). ${ }^{2}$ These new tandem photo-rearrangement-cycloaddition processes are expected to have utility in carbocyclic and heterocyclic ring constructions.

## Results and Discussion

As a result of previous work, ${ }^{1,3}$ it was recognized that the group R in zwitterion 1 probably had to have a relatively low migration tendency to allow the cycloaddition process
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Scheme I


$$
\begin{aligned}
\mathrm{Ga}, R & =\mathrm{H} ; \mathrm{R}_{1}=\mathrm{CH}_{2} \mathrm{OAC} \\
\mathrm{D}, \mathrm{R} & =\mathrm{H} ; \mathrm{R}_{1}=\mathrm{CH}_{2} \mathrm{OH} \\
\mathrm{c}, \mathrm{R} & =\mathrm{Me} ; \mathrm{R} \\
\text { d. } & \mathrm{CH}_{2} \mathrm{OAC} \\
\text { d. } \mathrm{R} & =\mathrm{Me} ; \mathrm{R}_{1}=\mathrm{CH}_{2} \mathrm{OH}
\end{aligned}
$$

$$
\text { 7a. } R=H_{i} R=\mathrm{CH}_{2} \mathrm{OAC}
$$

$$
\begin{aligned}
& \text { b. } R=\mathrm{H} ; \mathrm{R}_{1}=\mathrm{CH}_{2} \mathrm{OH} \\
& \text { c. } \mathrm{R}=\mathrm{Me} ; \mathrm{R}_{1}=\mathrm{CH}_{2} \mathrm{OAC}
\end{aligned}
$$

to be competitive with rearrangement to a phenol. Consequently, 4 -(acetoxymethyl)-4-( $3^{\prime}$-butenyl)-2,6-di-methyl-2,5-cyclohexadien-1-one (3a) was selected for initial study (Scheme I). Irradiation of a solution of 3 a in


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